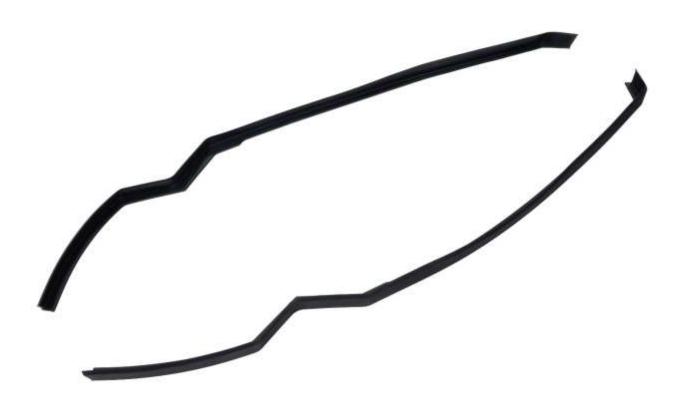


ZI D41 BUMPER CUT TRIM INSTALLATION MANUAL



This Installation Man	ual is intended for the following models:
2022+	Nissan Frontier (D41)

PROLOGUE:

Study these instructions completely before proceeding to assembly. The installer must have a thorough knowledge of automotive systems operation. If unfamiliar with any of the concepts outlined in this instruction, we recommend the installation be completed by a qualified professional.

WARNING!

Extreme caution should be taken when performing maintenance or performance upgrades to your vehicle. Please observe and abide by any Warning or Caution labels placed on the various components and tools used when servicing your vehicle. If you have any questions regarding installation or the various components included with the Z1 Off-Road D41 Bumper Cut Trim, consult with a Professional Mechanic, or contact Z1 Off-Road for more information.

P a g e 1

PARTS INCLUDED:

Item	Quantity	Description	
1	1	Right Side Trim	
2	1	Left Side Trim	
3	1	Double-Sided Tape	

TOOLS REQUIRED:

Knife/Scissors

SAFETY REQUIREMENTS:

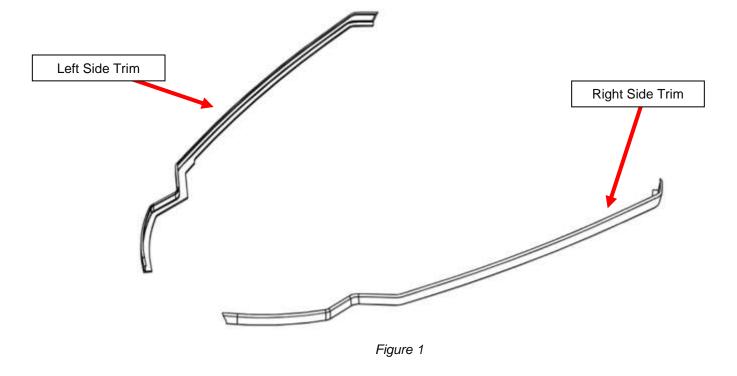
- Always wear safety glasses and any necessary protective garments. If using any fluids, chemicals, or solvents, a respirator is recommended.
- Always use properly rated jack stands when working under your vehicle.
- Always keep limbs and parts away from moving drivetrain parts.
- Always turn the ignition to the OFF position and disconnect the NEGATIVE battery terminal.
- Only operate drivetrain in safe space and well-ventilated areas.

BEFORE YOU BEGIN:

Remove contents from the Z1 Off-Road D41 Bumper Cut Trim and verify that ALL necessary hardware is present.

PROCEDURE:

- 1. Place the transmission in Park position (or in Reverse gear if equipped with a manual transmission). Apply the parking brake.
- 2. Locate the Trim Pieces and Double-Sided Tape. Figure 1.



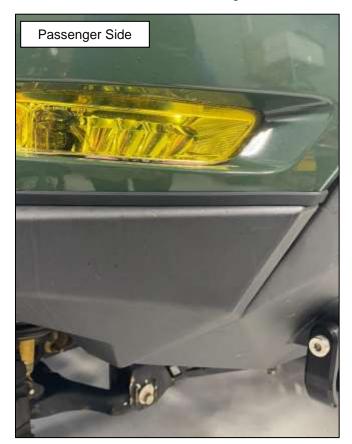
3. Measure and cut the Double-Sided Tape and place it on the edge that will mount on the Bumper. Figure 2.



Figure 2

Page 3 Part #Z124151-IM Revision IR	3/19/2025	JS
---------------------------------------	-----------	----

- 4. Clean the Bottom Mounting surface of the Bumper Wings to give the best adhesion results.
- 5. Peel the other side of the Double-Sided Tape and place the Bumper Trim on the Bumper Wing. Trim any excess trim off of the vehicle. *Figure 3*.



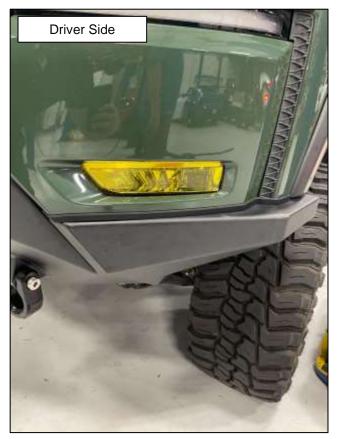


Figure 3

END

Additional Technical Support:

Contact Z1 Off-Road at info@z1offroad.com
Or call 678-839-8019 between 9am and 6pm ET

Page 4 Part #Z124151-IM	Revision IR	3/19/2025	JS
----------------------------------	-------------	-----------	----