

Z1 D41 FRONTIER CARBON SNORKEL INSTALLATION MANUAL



This Installation Manual is intended for the following models:	
2022+	Nissan Frontier (D41)

PROLOGUE:

Study these instructions completely before proceeding to assembly. The installer must have a thorough knowledge of automotive systems operation. If unfamiliar with any of the concepts outlined in this instruction, we recommend the installation be completed by a qualified professional.

WARNING!

Extreme caution should be taken when performing maintenance or performance upgrades to your vehicle. Please observe and abide by any Warning or Caution labels placed on the various components and tools used when servicing your vehicle. If you have any questions regarding installation or the various components included with the Z1 Off-Road D41 Frontier Snorkel, consult with a Professional Mechanic, or contact Z1 Off-Road for more information.

PARTS INCLUDED:

Item	Quantity	Description
1	1	Carbon Fiber Snorkel Upright
2	1	Silicone Coupler
3	1	A-Pillar Bracket
4	1	Locating Template
5	1	Snorkel Inlet Head
6	1	Fender Pipe
7	1	Drain Plug
8	3	Rubber Grommet
9	2	M6 x 1 Socket Head Screws, 20mm
10	3	M8 x 1.25 Hex Head Screw, 18mm
11	3	M8 Oversized Washer
12	3	Medium Band Clamp
13	1	Black Band Clamp
14	1	Z1 Airbox Fender Grommet
15	1	Large Clamp

TOOLS REQUIRED:

- Hydraulic Jack
- Jack Stands
- Allen/Hex Key
- Ratchet
- Ratchet Extension(s)
- Assorted Metric Sockets (up to 21mm)
- Assorted Metric Wrenches (up to 21mm)
- Screwdrivers
- Torque Wrench
- Hammer
- Painters Tape
- RTV Gasket Maker
- Marker
- Drill
- Drill Bits
- Center Punch
- Airsaw/Dremel
- File
- Touch-up Paint
- Trim Removal Tool

SAFETY REQUIREMENTS:

- Always wear safety glasses and any necessary protective garments. If using any fluids, chemicals, or solvents, a respirator is recommended.
- Always use properly rated jack stands when working under your vehicle.
- Always keep limbs and parts away from moving drivetrain parts.
- Always turn the ignition to the OFF position and disconnect the NEGATIVE battery terminal.
- Only operate drivetrain in safe space and well-ventilated areas.

BEFORE YOU BEGIN:

Remove contents from the Z1 Off-Road D41 Frontier Snorkel and verify that ALL necessary hardware is present.

The images will be of the ABS Snorkel, not Carbon Fiber. The Process is still the same.

PROCEDURE:

1. Place the transmission in Park position (or in Reverse gear if equipped with a manual transmission). Apply the parking brake.
2. Open and support the hood of the vehicle.
3. Locate the Snorkel Upright and (3) three Rubber Grommets. Using RTV Gasket Maker, secure the Rubber Grommets to the Snorkel Upright mounting points. The RTV will need to cure for around (15) fifteen minutes.
Figure 1.



Figure 1

4. Remove your Z1 Intake Tube and Intake Airbox. *Figure 2*

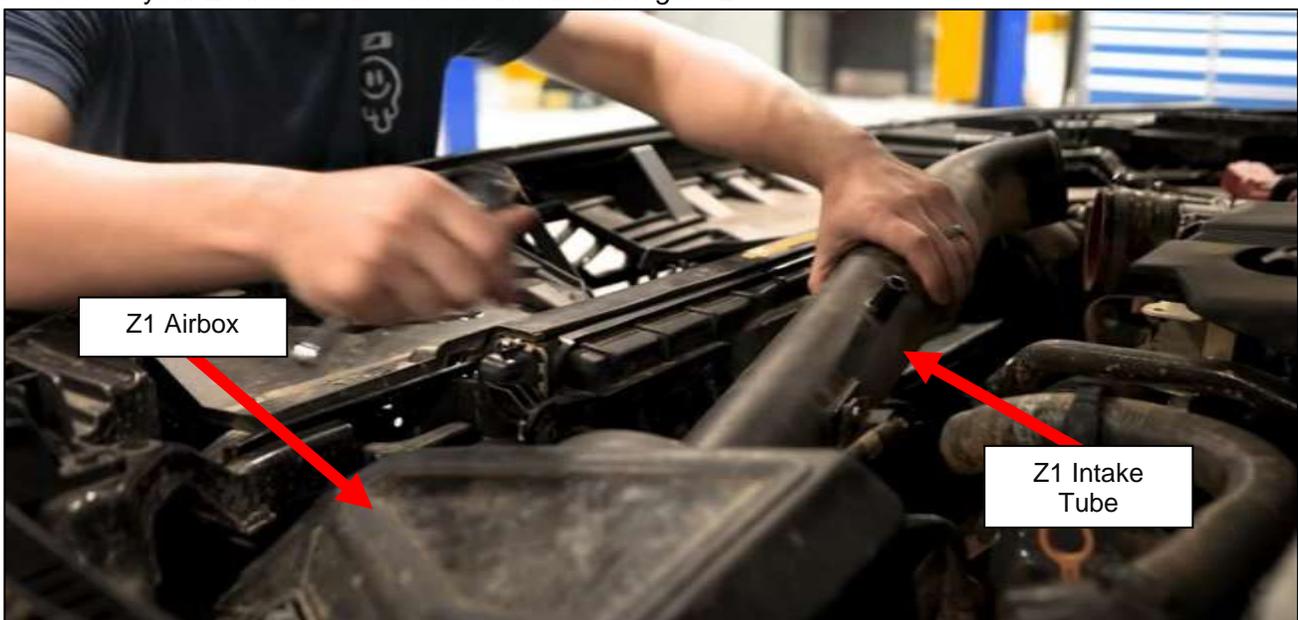


Figure 2

5. Remove the hardware securing the Driver's Side Front Fender Liner. The Fender Liner is held on by (6) six screws on the lip of the Fender Liner, and (4) four plastic clips and (1) one screw on the inside of the Fender Liner. *Figure 3* below shows some of the mounting points once the Fender Liner has been removed.



Figure 3

6. Clean and prep the outside of the Driver's Side Fender.
7. Using Painters Tape, tape over the section of the Driver's Side Fender where you will cut. Use enough tape to cover the entire area where the Locating Template will sit. *Figure 4*.

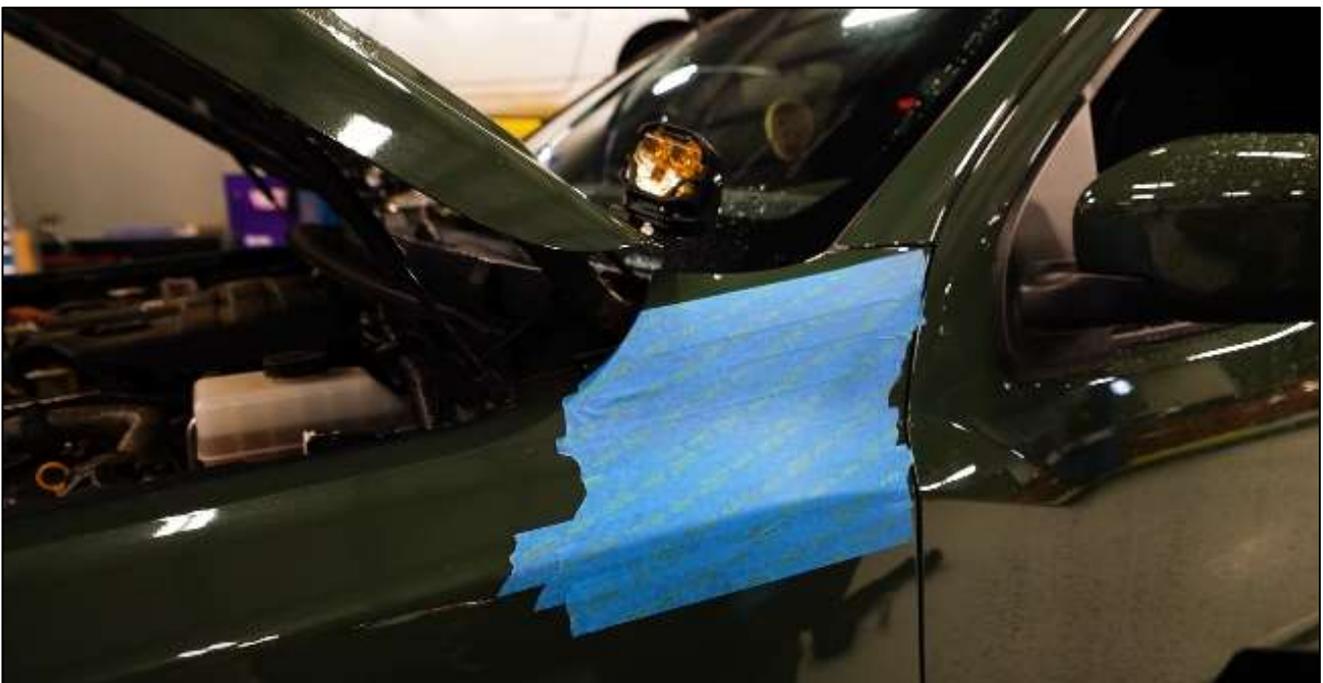


Figure 4

8. Locate the Locating Template and fit it to the Driver's Side Fender. The Locating Template is form fitted to the Fender and can only go on one way. The arrow on the template must face forward. You also want the gap from the Template-to-Door Gap and Template-to-Hood Gap to be the same. Once positioned, secure with Painters Tape. *Figure 5.*

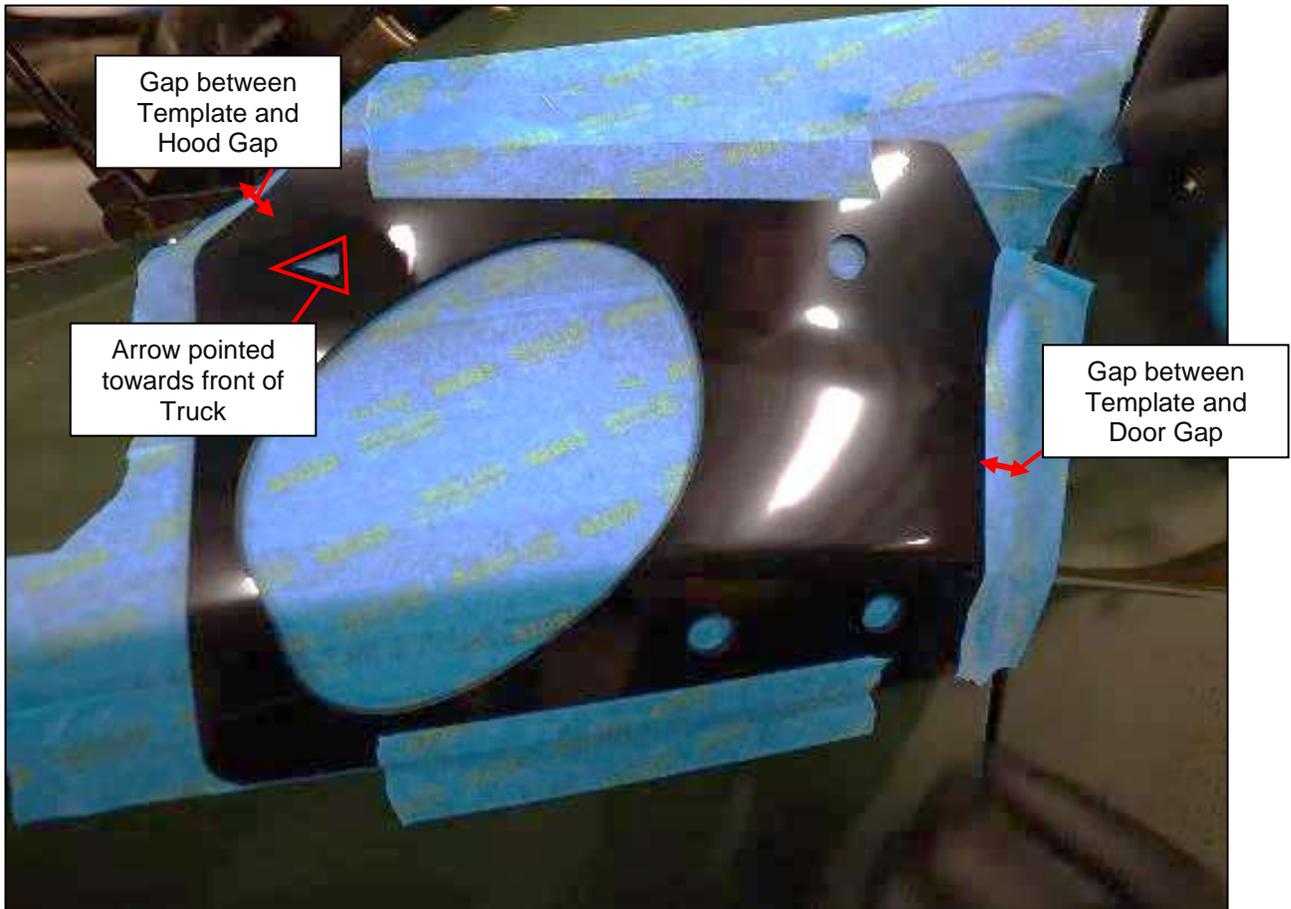


Figure 5

9. Using a marker, trace the inside of the Locating Template holes. The locations are marked below. *Figure 6.*



Figure 6

10. Remove the Locating Template, revealing lines to cut. *Figure 7.*

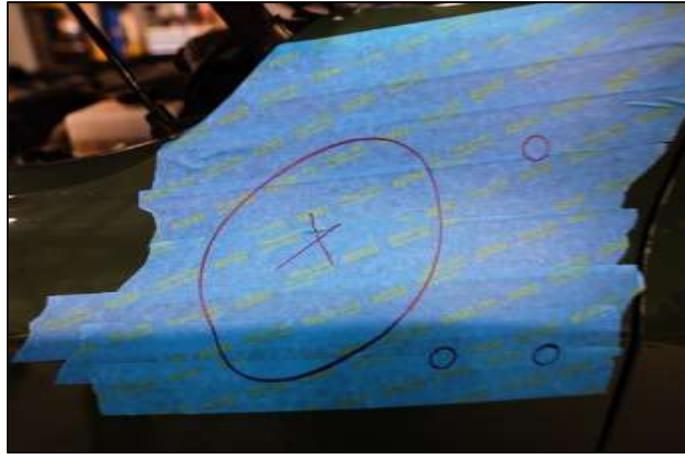


Figure 7

11. Using a Center Punch or Drill, mark the center of the (3) three smaller holes marked in *Step 9.* *Figure 8.*

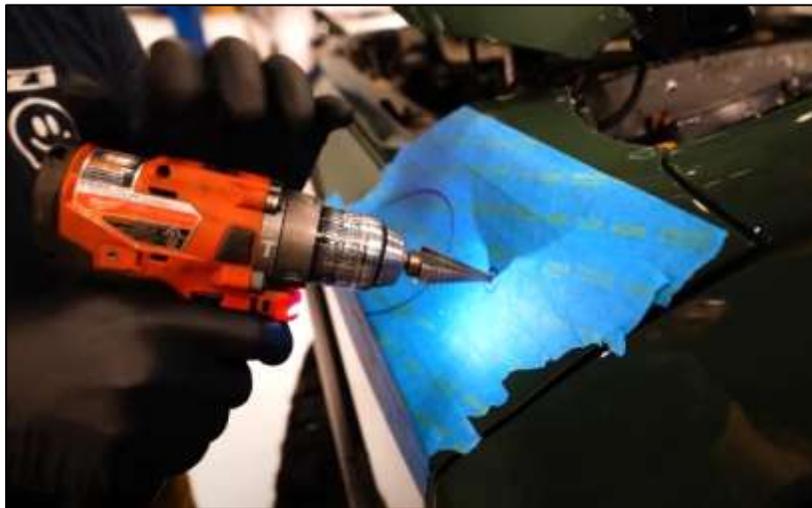


Figure 8

12. Drill out the (3) three smaller holes to 5/8". A step bit is preferred, but if you do not have one, slowly work your way up to the bigger Drill Bits. *Figure 9.*

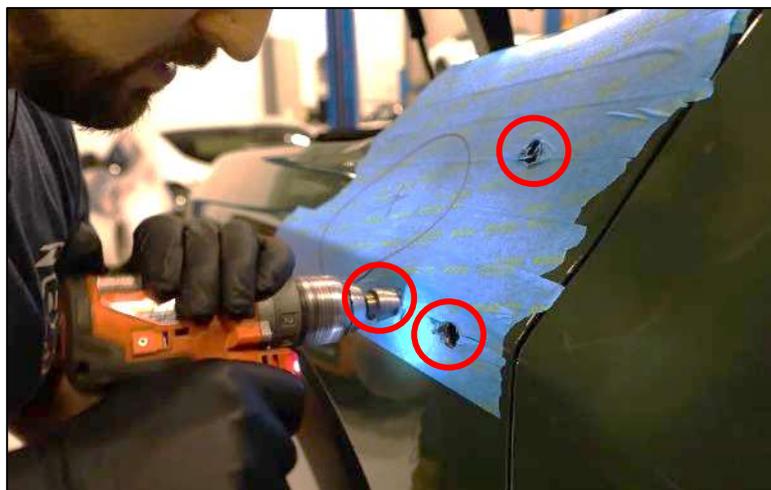


Figure 9

13. Drill a hole in the center of the large outline as a starting point for the next step. *Figure 10.*

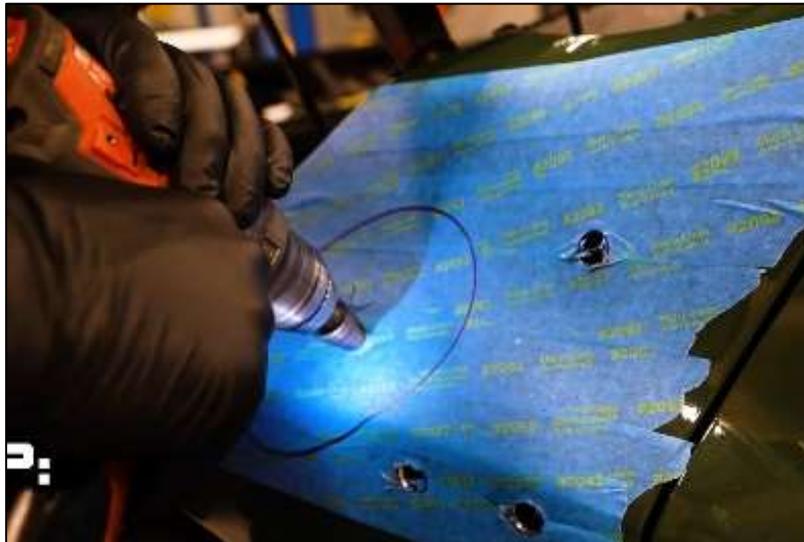


Figure 10

14. Using an Air Saw, Dremel, Sawzall, or other similar tool, cut out the large outline. Be careful and go slowly. Make sure your blade does not go too far into the inside of the Fender. *Figure 11.*

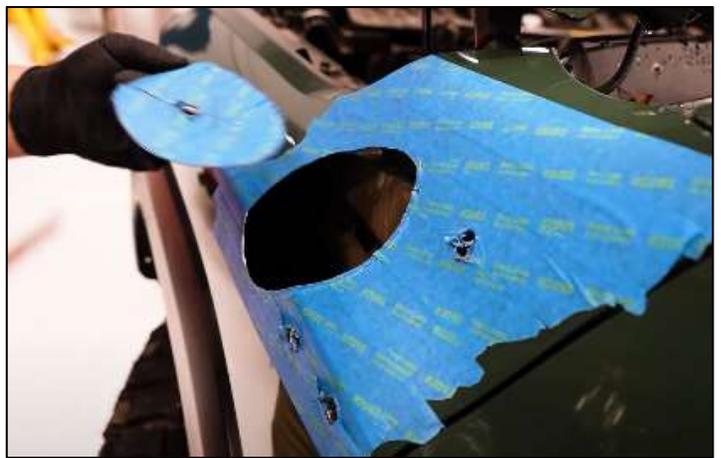
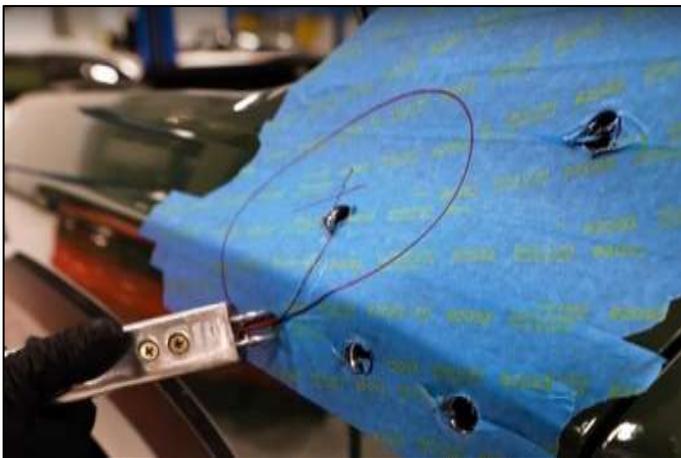


Figure 11

15. Remove Painters tape.

16. Using the Locating Template, double check fitment. *Figure 12.*



Figure 12

17. After checking fitment, use a file and clean up the edges of where you cut.
18. Use Touch-up Paint and paint the edges of where you cut to prevent corrosion. Allow ample time for paint to cure.
19. After the paint has cured, locate the Snorkel Upright. Position the Snorkel Upright onto the holes cut in Steps 12-14 and confirm fitment.
20. Locate (3) three M8 x 1.25 Hex Head Screws, 18mm, and (3) three M8 Oversized Washers. Position a Washer over each bolt and apply RTV to the threads of each bolt. Install each bolt from inside of the Fender Well into the Snorkel Upright. Tighten by hand first, then tighten with a wrench.
NOTE: Do not overtighten the (3) three bolts, as Snorkel Upright could crack. Tighten enough that the Snorkel Upright is firmly attached and snug to the front fender.
21. Once the Snorkel Upright has been positioned, locate the A-Pillar Bracket. Pull back the weather seal inside of the driver side door. Install the A-Pillar Bracket onto the pinch weld and position it to line up with the Snorkel Upright mounting holes. *Figure 13.*



Figure 13

22. Locate (2) two M6 x 1 Socket Head Screws, 20mm. Install them through the A-Pillar Bracket into the Snorkel Upright. Tighten them with an Allen/Hex Key. *Figure 14.*



Figure 14

- 23. Reinstall the Weather Seal.
- 24. Locate the Snorkel Inlet Head assembly and the Black Band Clamp. Install the Black Band Clamp onto the base of the Inlet Head assembly.
- 25. Install the Snorkel Inlet Head on top of the Snorkel Upright. Align the Inlet Head to the small tab on the Snorkel Upright and tighten the Black Band Clamp with a screwdriver. *Figure 15.*



Figure 15

- 26. Locate the Fender Pipe, Silicone Coupler and (3) three Band Clamps. Install the Silicone Coupler onto the Fender Pipe, and loosely secure with one Band Clamp. Loosely install one more Band Clamp on each side of the assembly as shown below. *Figure 16.*

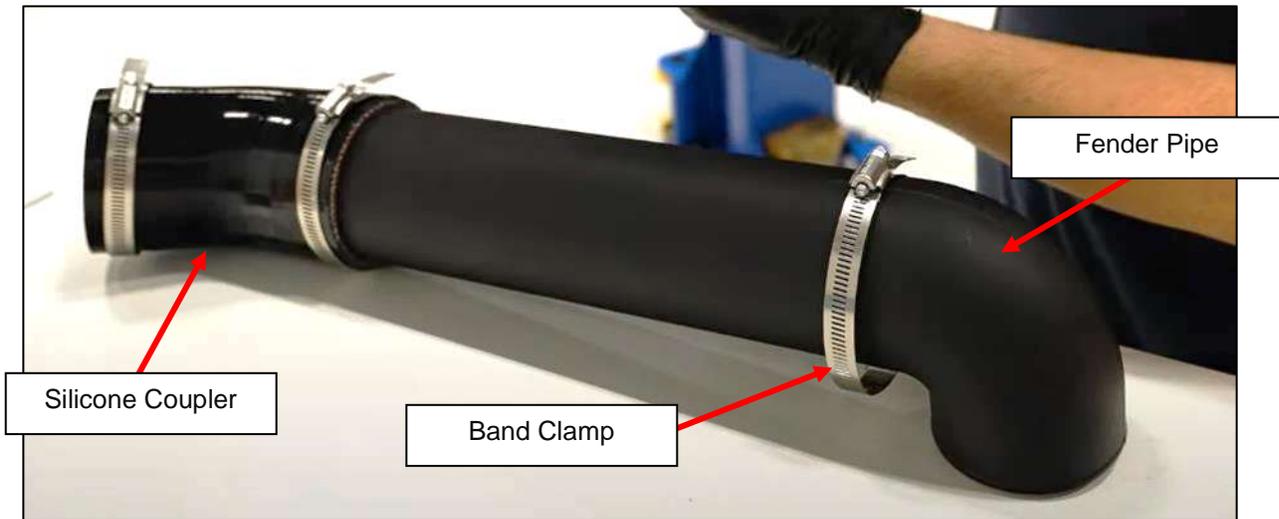


Figure 16

27. Locate the Rubber Fender Grommet. The Grommet will look different depending on if you are using the OE Airbox or the Z1 Airbox. Install the Rubber Grommet into the opening in the side of the engine bay. The Z1 Airbox Grommet, as shown in the top image, will have the larger opening face the Airbox. The Bottom Image shows the Grommet for the OE Airbox. Install as shown below in *Figure 17*.

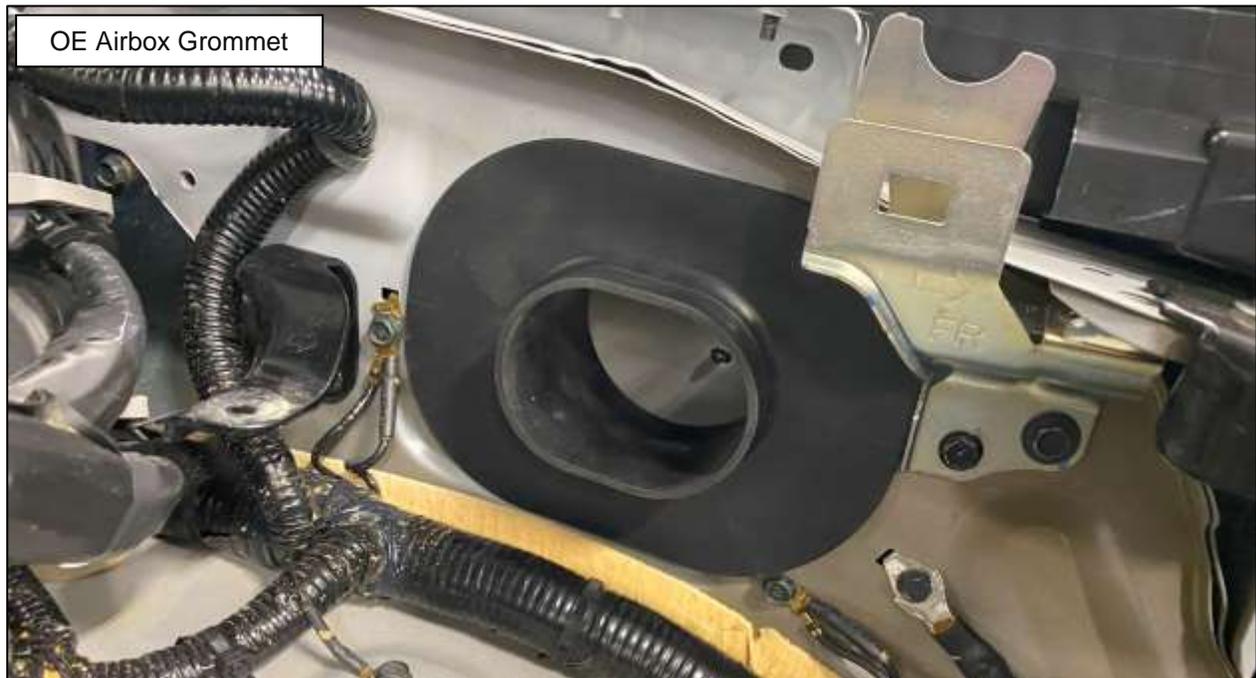
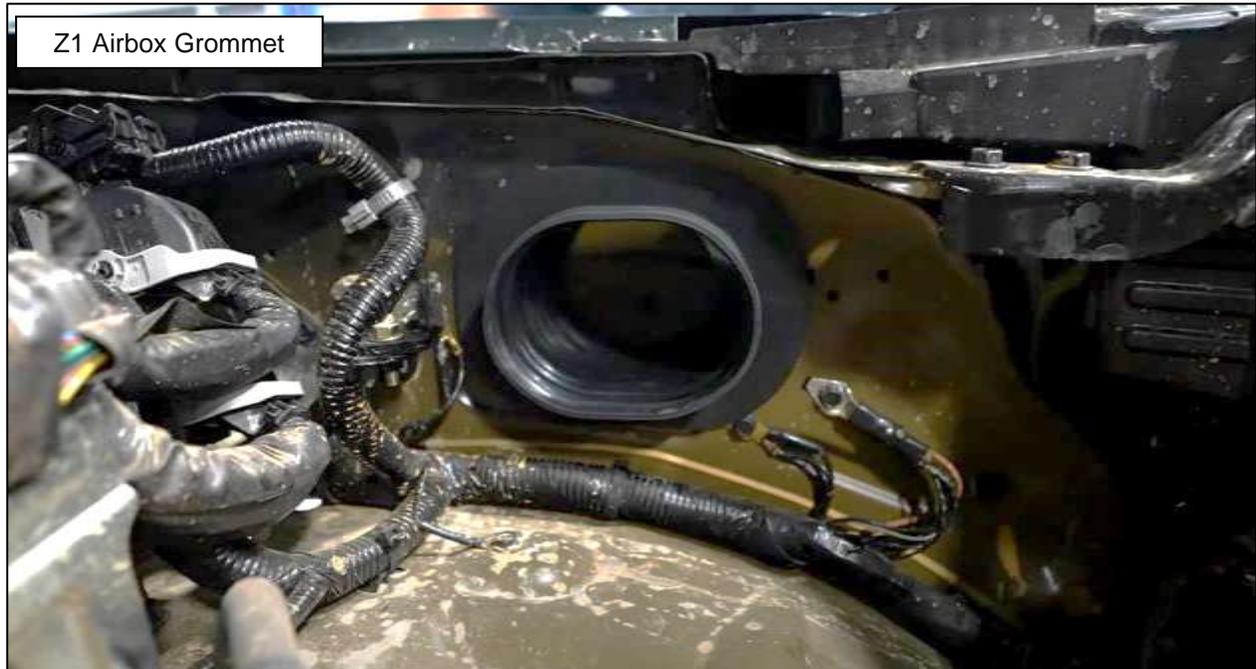


Figure 17

NOTE: Steps 28-29 are for users who are using the OE Airbox. If you are using the Z1 Airbox, skip to Step 30.

28. Locate the OE Airbox. Remove the Foam Isolator from the flanged section of the Airbox. *Figure 18.*

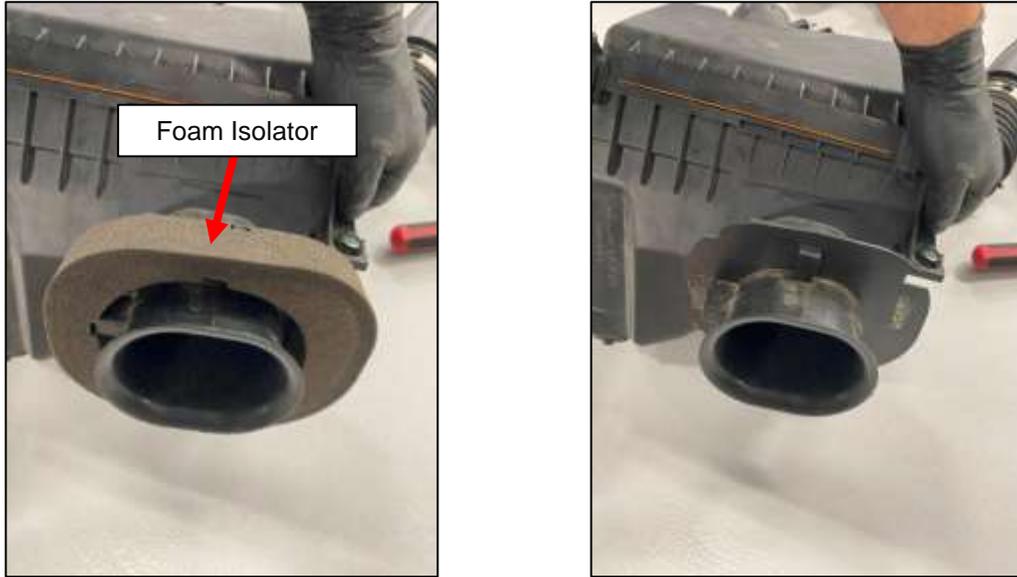


Figure 18

29. Cut the Flanged Edge of the Airbox off using an Airsaw, Cutoff Wheel, or a similar tool. *Figure 19.*



Figure 19

30. Locate your Z1 Airbox and the Large Band Clamp. Place the Large Band Clamp on the Fender Grommet installed in *Step 27*. Reinstall the Z1 Airbox and fit it to the new Fender Grommet as shown. Once positioned, tighten the Large Band Clamp, securing the Airbox in place. *Figure 20*.

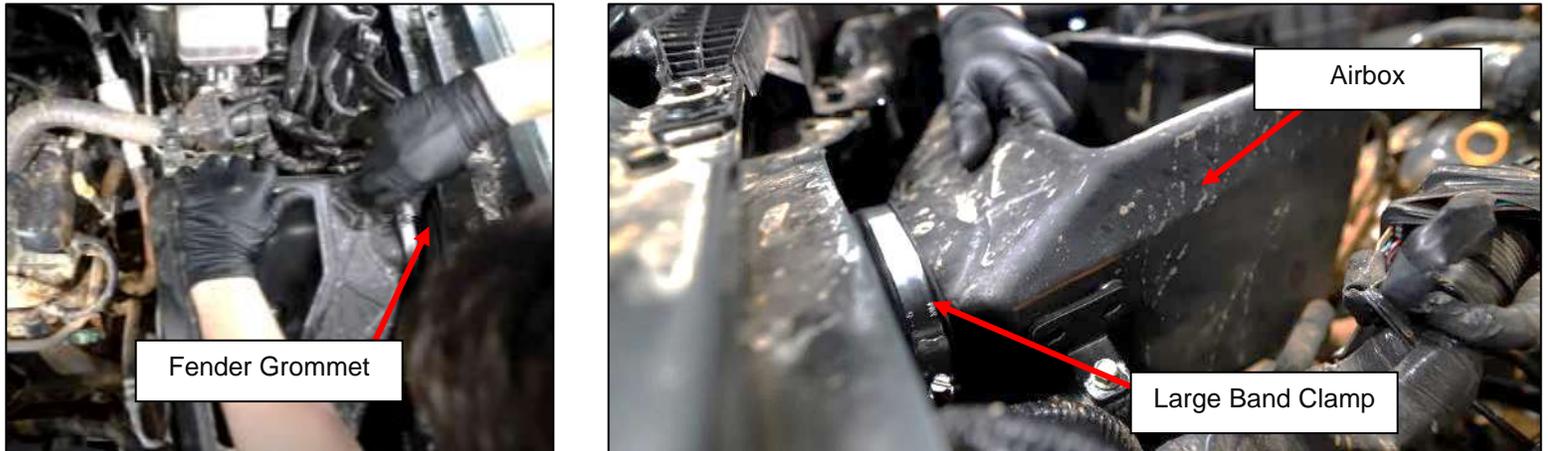


Figure 20

31. Reinstall the Z1 Cold Air Intake. Refer to the [Z1 Offroad D41 Intake Install Manual](#) if necessary.

32. Remove the piece of Foam Insulation and the plastic backing from inside the Driver's Side Fender Well. *Figure 21*.



Figure 21

33. Locate the Fender Pipe Assembly created in *Step 26*. Position it inside the Driver's Side Wheel Well and attach the bend of the Fender Pipe to the Fender Grommet first. Adjust the Band Clamps so they can be tightened, but DO NOT tighten yet. *Figure 22*.

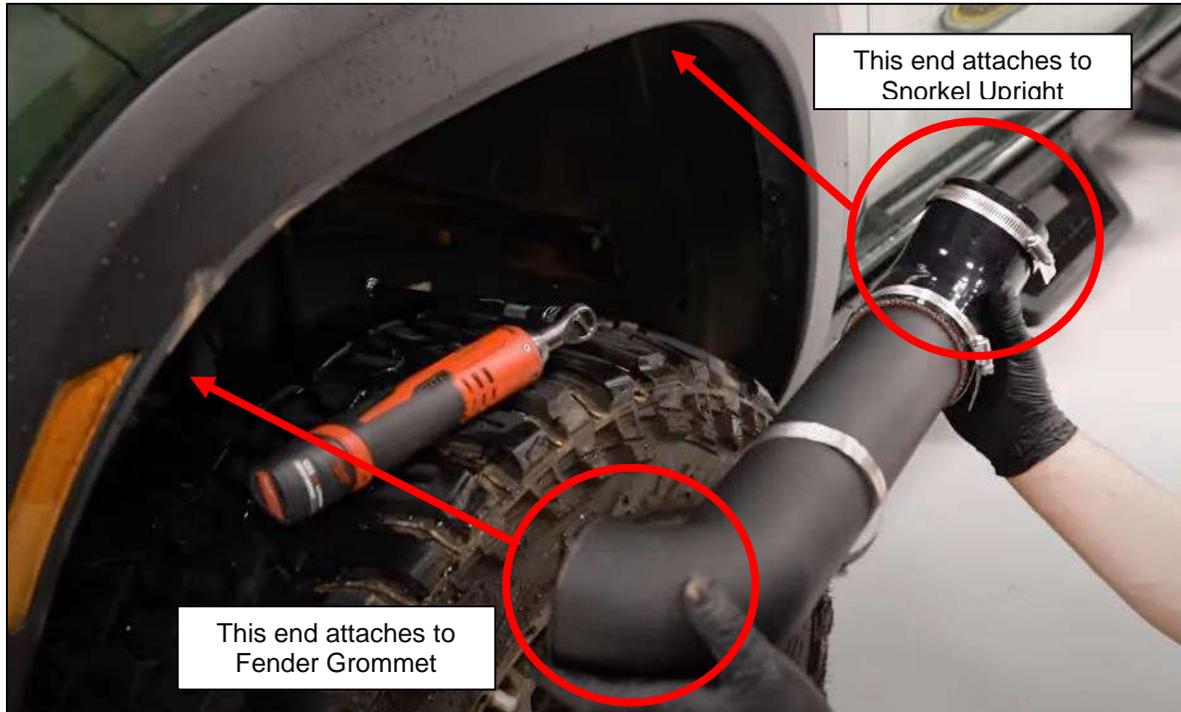


Figure 22

34. Swing the Fender Pipe Assembly up and connect the Silicone Coupler to the Snorkel Upright. Adjust the Band Clamps so they can be tightened, but DO NOT tighten yet. *Figure 22* above.
35. Adjust the Fender Pipe Assembly accordingly to make sure it sits on the Fender Grommet and Snorkel Upright securely.
36. Adjust and tighten the (3) three Band Clamps on the Fender Pipe Assembly. *Figure 23*.



Figure 23

37. Double check all fasteners and tighten them as needed.
38. Reinstall the Fender Liner with hardware removed in *Step 5*.

39. This step is optional if you want a Weep Hole or Drain Plug on your Z1 Snorkel. Drill a 3/8" Hole in the bottom of the Snorkel. Once drilled, insert the supplied Drain Plug in the new hole, or it can also be left open as a weep hole. If you don't want a Drain Plug, skip to *Step 40*. *Figure 24*.



Figure 24

40. Account for and remove tools.

41. Start Truck.

42. Take your vehicle for a test drive.



Installed Z1 Offroad D41 Frontier Carbon Snorkel

END

Additional Technical Support:
Contact Z1 Off-Road at info@z1offroad.com
Or call 678-839-8019 between 9am and 6pm ET