

Z1 D41 FRONTIER SNORKEL INSTALLATION MANUAL



This Installation Manual is intended for the following models:

2022+

Nissan Frontier (D41)

PROLOGUE:

Study these instructions completely before proceeding to assembly. The installer must have a thorough knowledge of automotive systems operation. If unfamiliar with any of the concepts outlined in this instruction, we recommend the installation be completed by a qualified professional.

WARNING!

Extreme caution should be taken when performing maintenance or performance upgrades to your vehicle. Please observe and abide by any Warning or Caution labels placed on the various components and tools used when servicing your vehicle. If you have any questions regarding installation or the various components included with the Z1 Off-Road D41 Frontier Snorkel, consult with a Professional Mechanic, or contact Z1 Off-Road for more information.

PARTS INCLUDED:

Item	Quantity	Description
1	1	Snorkel Upright
2	1	Silicone Coupler
3	1	A-Pillar Bracket
4	1	Locating Template
5	1	Snorkel Inlet Head
6	1	Fender Pipe
7	1	Inlet Face
8	1	Drain Plug
9	3	Rubber Grommet
10	4	M6 x 1 Flat Head Screw, 10mm
11	2	M6 x 1 Socket Head Screws, 10mm
12	3	M8 x 1.25 Hex Head Screw, 12mm
13	3	M8 Oversized Washer
14	3	Medium Band Clamp
15	1	Black Band Clamp
16	1	Z1 Airbox Fender Grommet
17	1	Large Clamp

TOOLS REQUIRED:

- Hydraulic Jack
- Jack Stands
- Allen/Hex Key
- Ratchet
- Ratchet Extension(s)
- Assorted Metric Sockets (up to 21mm)
- Assorted Metric Wrenches (up to 21mm)
- Screwdrivers
- Torque Wrench
- Hammer
- Painters Tape
- RTV Gasket Maker
- Marker
- Drill
- Drill Bits
- Center Punch
- Airsaw/Dremel
- File
- Touch-up Paint
- Trim Removal Tool

SAFETY REQUIREMENTS:

- Always wear safety glasses and any necessary protective garments. If using any fluids, chemicals, or solvents, a respirator is recommended.
- Always use properly rated jack stands when working under your vehicle.
- Always keep limbs and parts away from moving drivetrain parts.
- Always turn the ignition to the OFF position and disconnect the NEGATIVE battery terminal.
- Only operate drivetrain in safe space and well-ventilated areas.

BEFORE YOU BEGIN:

Remove contents from the Z1 Off-Road D41 Frontier Snorkel and verify that ALL necessary hardware is present.

PROCEDURE:

1. Place the transmission in Park position (or in Reverse gear if equipped with a manual transmission). Apply the parking brake.
2. Open and support hood of vehicle.
3. Locate the Snorkel Upright and (3) three Rubber Grommets. Using RTV Gasket Maker, secure the Rubber Grommets to the Snorkel Upright mounting points. The RTV will need to cure for around (15) fifteen minutes.
Figure 1.



Figure 1

4. Remove your Z1 Intake Tube and Intake Airbox. *Figure 2*



Figure 2

- Remove the hardware securing the Driver's Side Front Fender Liner. The Fender Liner is held on by (6) six screws on the lip of the Fender Liner, and (4) four plastic clips and (1) one screw on the inside of the Fender Liner. *Figure 3* below shows some of the mounting points once the Fender Liner has been removed.



Figure 3

- Clean and prep the outside of the Driver's Side Fender.
- Using Painters Tape, tape over the section of the Driver's Side Fender where you will cut. Use enough tape to cover the entire area where the Locating Template will sit. *Figure 4*.

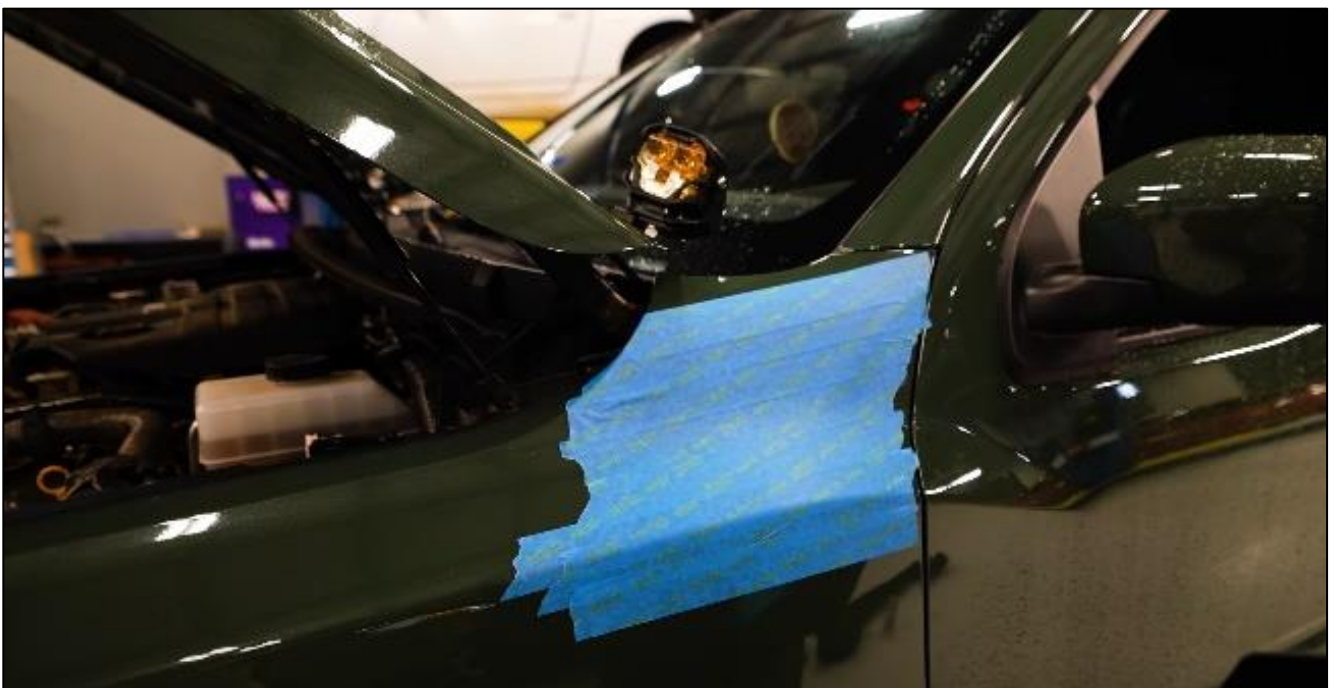


Figure 4

8. Locate the Locating Template and fit it to the Driver's Side Fender. The Locating Template is form fitted to the Fender, and can only go on one way. The arrow on the template must face forward. You also want the gap from the Template-to-Door Gap and Template-to-Hood Gap to be the same. Once positioned, secure with Painters Tape. *Figure 5.*

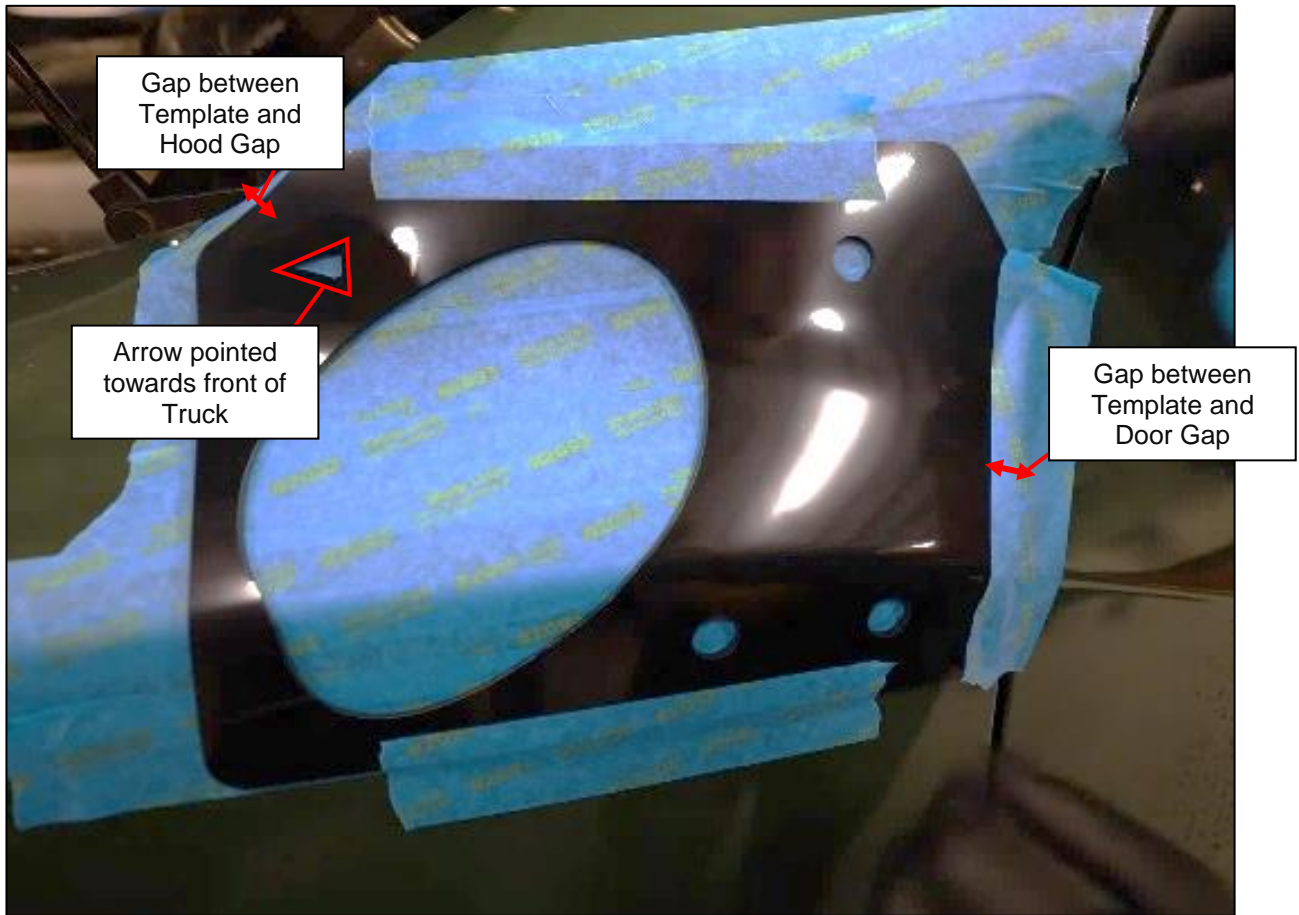


Figure 5

9. Using a marker, trace the inside of the Locating Template holes. The locations are marked below. *Figure 6.*

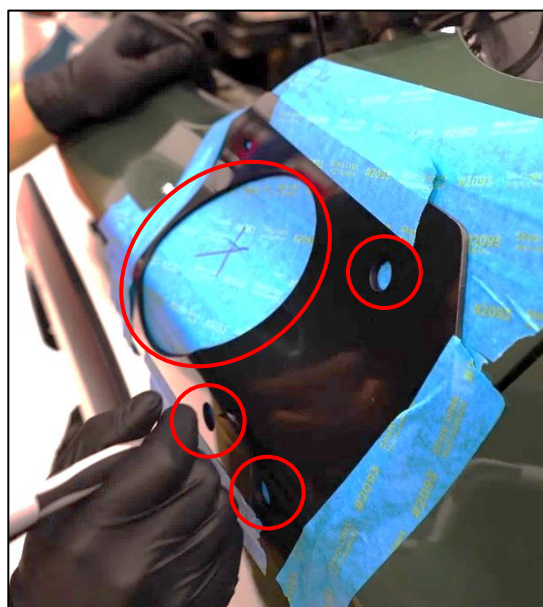


Figure 6

10. Remove the Locating Template, revealing lines to cut. *Figure 7.*

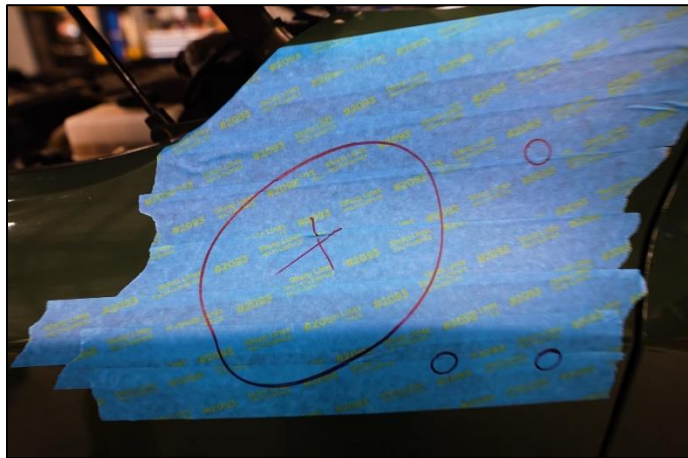


Figure 7

11. Using a Center Punch or Drill, mark the center of the (3) three smaller holes marked in *Step 9.* *Figure 8.*

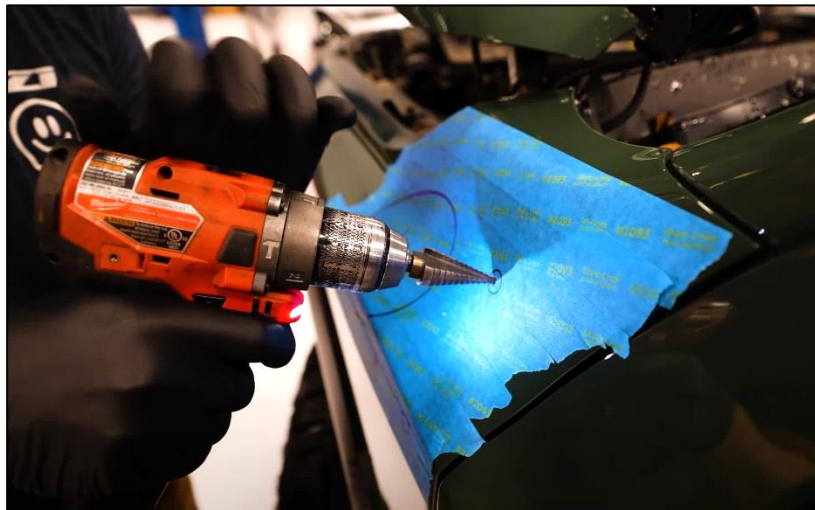


Figure 8

12. Drill out the (3) three smaller holes to 5/8". A step bit is preferred, but if you do not have one, slowly work your way up to the bigger Drill Bits. *Figure 9.*

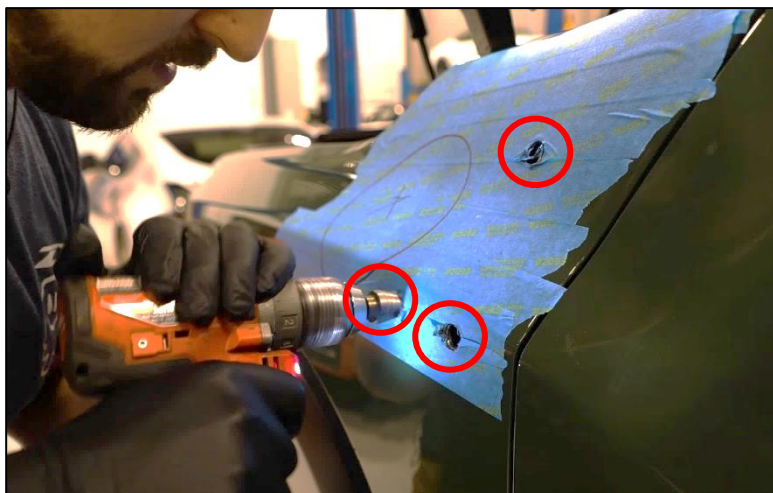


Figure 9

13. Drill a hole in the center of the large outline as a starting point for the next step. *Figure 10.*

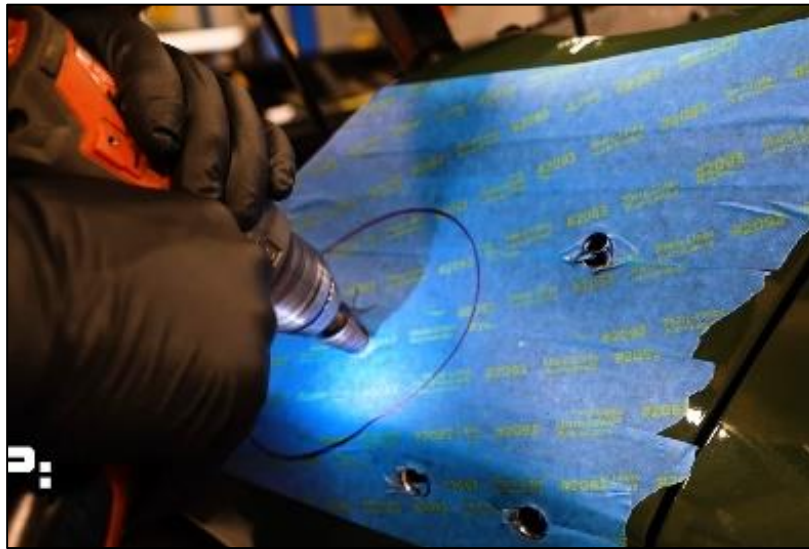


Figure 10

14. Using an Air Saw, Dremel, Sawzall, or other similar tool, cut out the large outline. Be careful and go slowly. Make sure your blade does not go too far into the inside of the Fender. *Figure 11.*

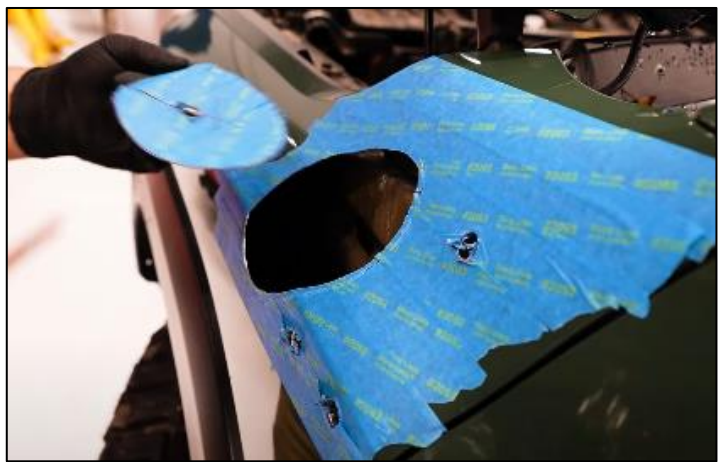
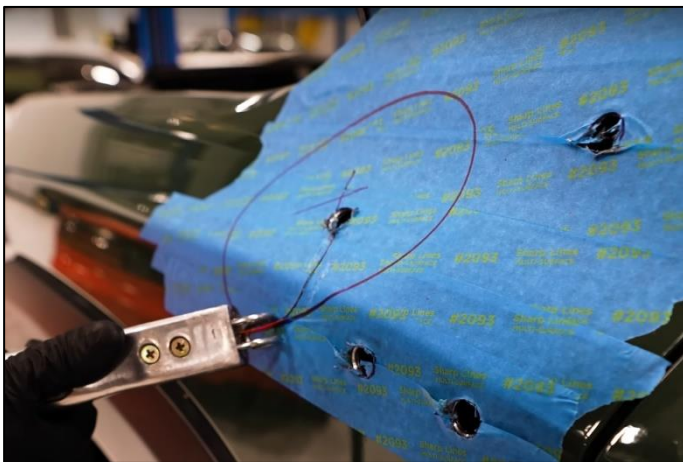


Figure 11

15. Remove Painters tape.

16. Using the Locating Template, double check fitment. *Figure 12.*



Figure 12

17. After checking fitment, use a file and clean up the edges of where you cut.
 18. Use Touch-up Paint and paint the edges of where you cut to prevent corrosion. Allow ample time for paint to cure.
 19. After paint has cured, locate the Snorkel Upright. Position the Snorkel Upright onto the holes cut in *Steps 12-14*, and confirm fitment.
 20. Locate (3) three M8 x 1.25 Hex Head Screws, 12mm, and (3) three M8 Oversized Washers. Position a Washer over each bolt, and apply RTV to the threads of each bolt. Install each bolt from inside of the Fender Well into the Snorkel Upright. Tighten by hand at first, and then tighten with a wrench.
- NOTE:** Do not overtighten the (3) three bolts, as Snorkel Upright could crack. Tighten enough that the Snorkel Upright is firmly attached and snug to the front fender.
21. Once the Snorkel Upright has been positioned, locate the A-Pillar Bracket. Pull back the weather seal inside of the the driver side door. Install the A-Pillar Bracket onto the pinch weld, and position it to line up with the Snorkel Upright mounting holes. *Figure 13*.

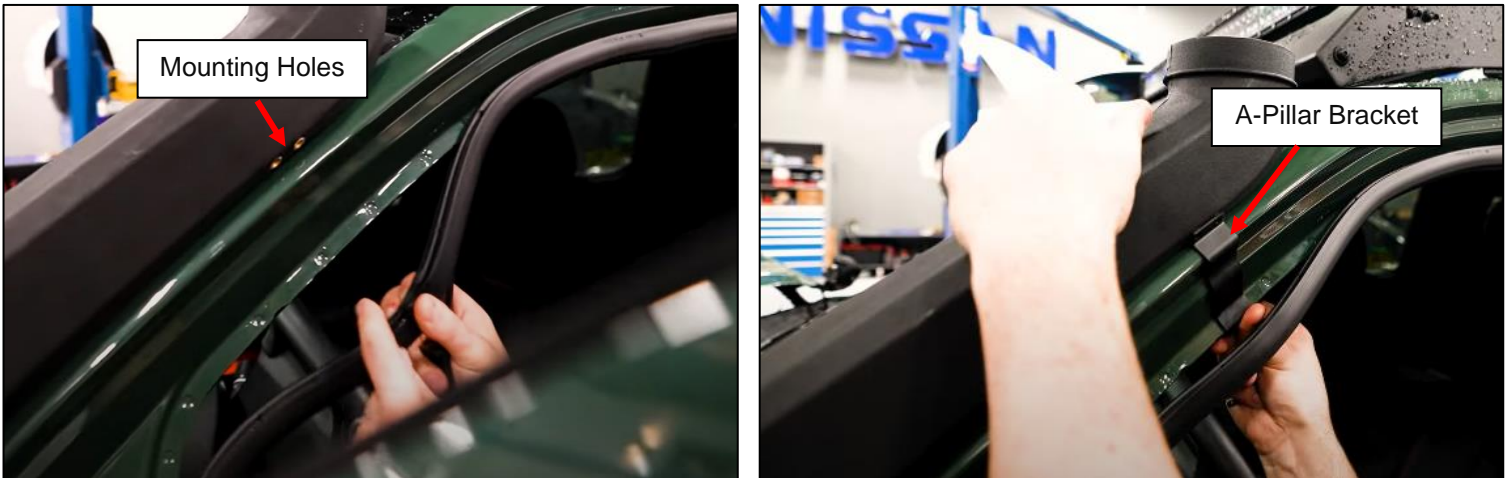


Figure 13

22. Locate (2) two M6 x 1 Socket Head Screws, 10mm. Install them through the the A-Pillar Bracket into the Snorkel Upright. Tighten them with an Allen/Hex Key. *Figure 14*.



Figure 14

23. Reinstall weather seal.

24. Locate the Snorkel Inlet Head, Inlet Face and (4) four M6 x 1 Flat Head Screws, 10mm. Position the Inlet Face over the opening of the Snorkel Inlet Head and secure with the (4) four M6 Screws. *Figure 15.*

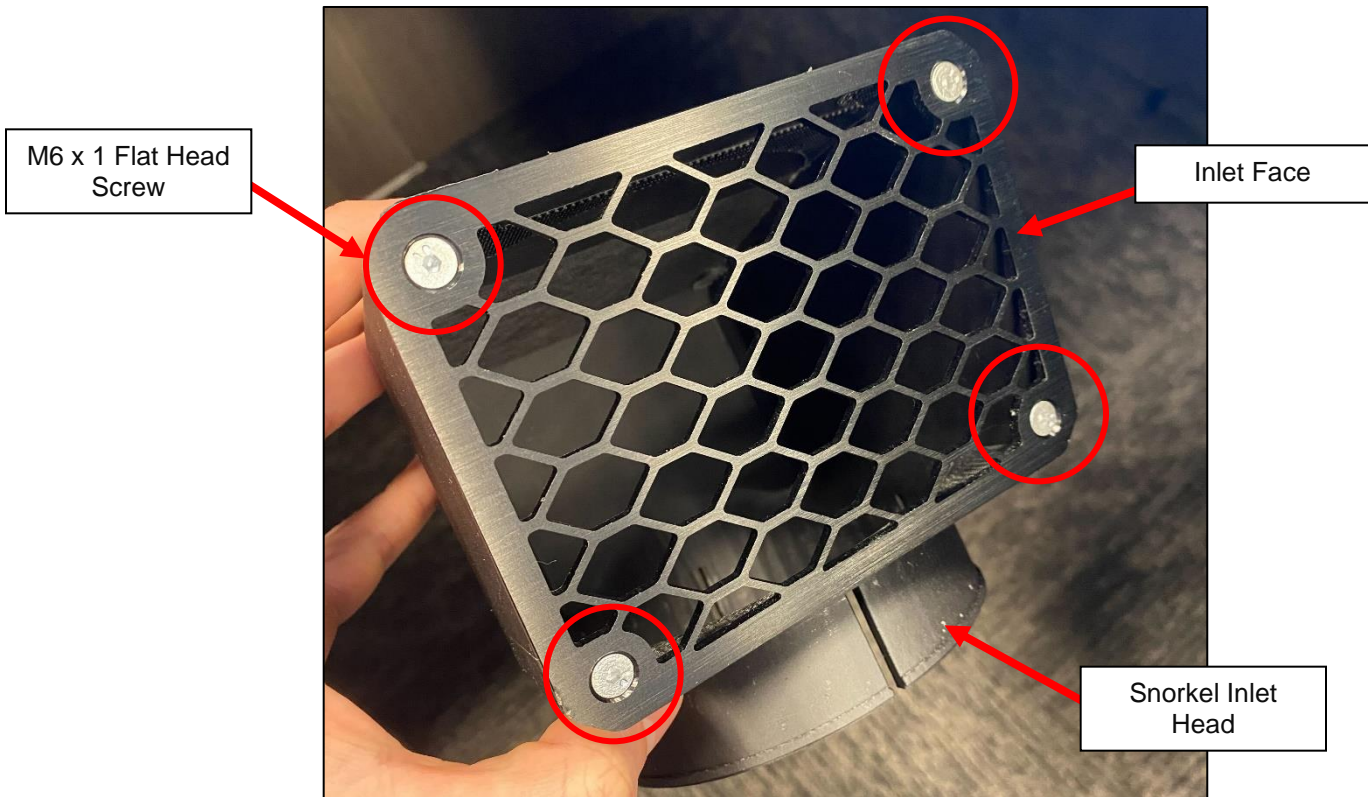


Figure 15

25. Locate the Snorkel Inlet Head assembly and the Black Band Clamp. Install the Black Band Clamp onto the base of the of the Inlet Head assembly.

26. Install the Snorkel Inlet Head on top of the Snorkel Upright. Align the Inlet Head to the small tab on the Snorkel Upright, and tighten the Black Band Clamp with a screwdriver. *Figure 16.*



Figure 16

27. Locate the Fender Pipe, Silicone Coupler and (3) three Band Clamps. Install the Silicone Coupler onto the Fender Pipe, and loosely secure with one Band Clamp. Loosely install one more Band Clamp on each side of the assembly as shown below. *Figure 17.*

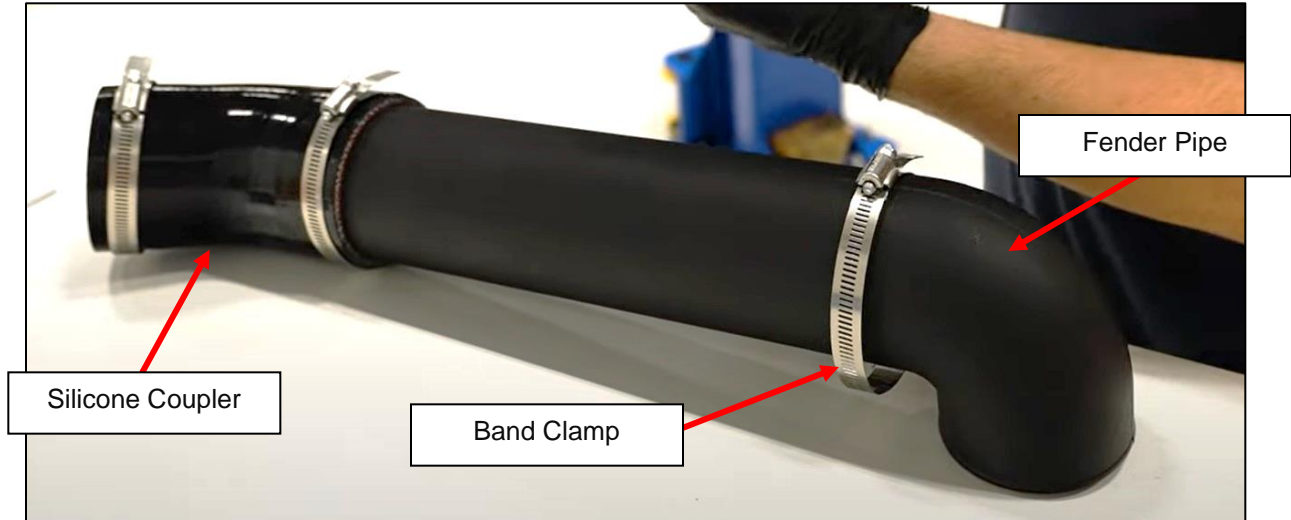


Figure 17

28. Locate the Z1 Airbox Fender Grommet. Install it into the Fender well as shown below. The Larger opening of the Fender Grommet will face outwards towards the Airbox. *Figure 18.*

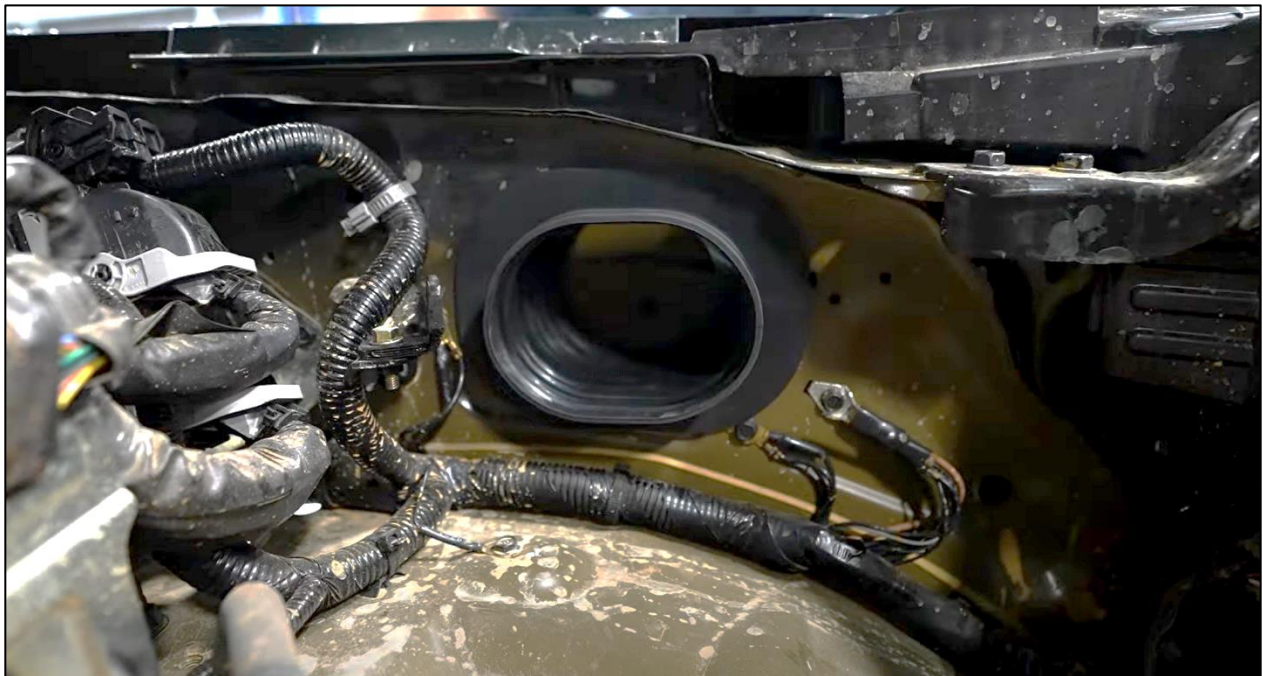


Figure 18

29. Locate your Z1 Airbox and the Large Band Clamp. Place the Large Band Clamp on the Fender Grommet installed in *Step 28*. Reinstall the Z1 Airbox and fit it to the new Fender Grommet as shown. Once positioned, tighten the Large Band Clamp, securing the Airbox in place. *Figure 19*.

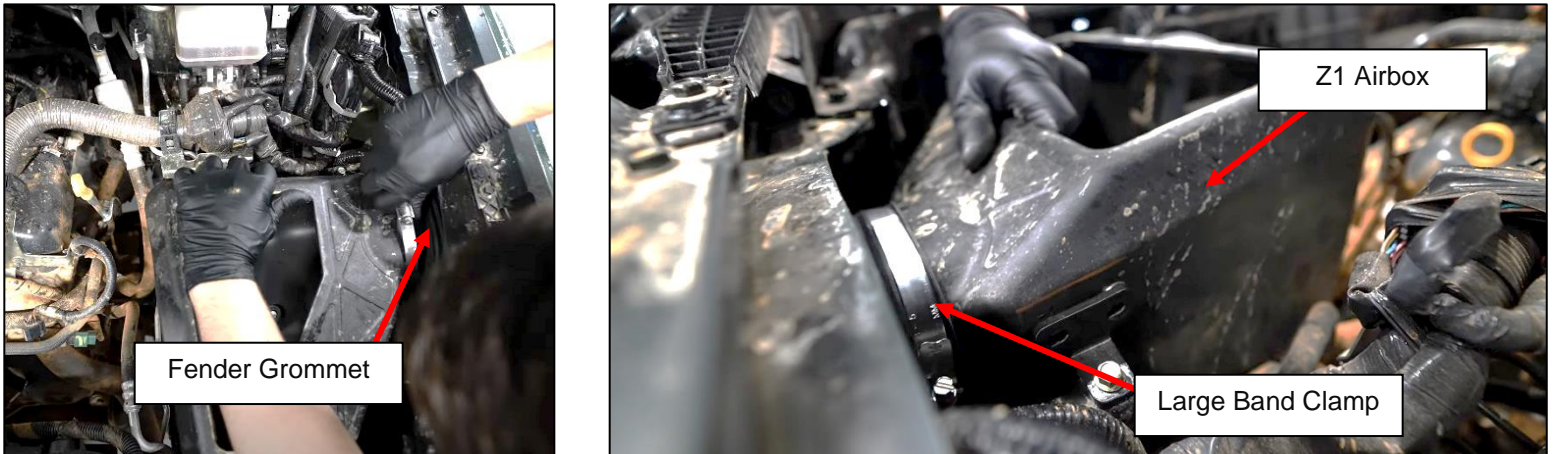


Figure 19

30. Reinstall the Z1 Cold Air Intake. Refer to the [Z1 Offroad D41 Intake Install Manual](#) if necessary.

31. Remove the piece of Foam Insulation and the plastic backing from inside the Driver's Side Fender Well. *Figure 20*.



Figure 20

32. Locate the Fender Pipe Assembly created in *Step 27*. Position it inside the Driver's Side Wheel Well, and attach the bend of the Fender Pipe to the Fender Grommet first. Adjust the Band Clamps so they can be tightened, but DO NOT tighten yet. *Figure 21*.

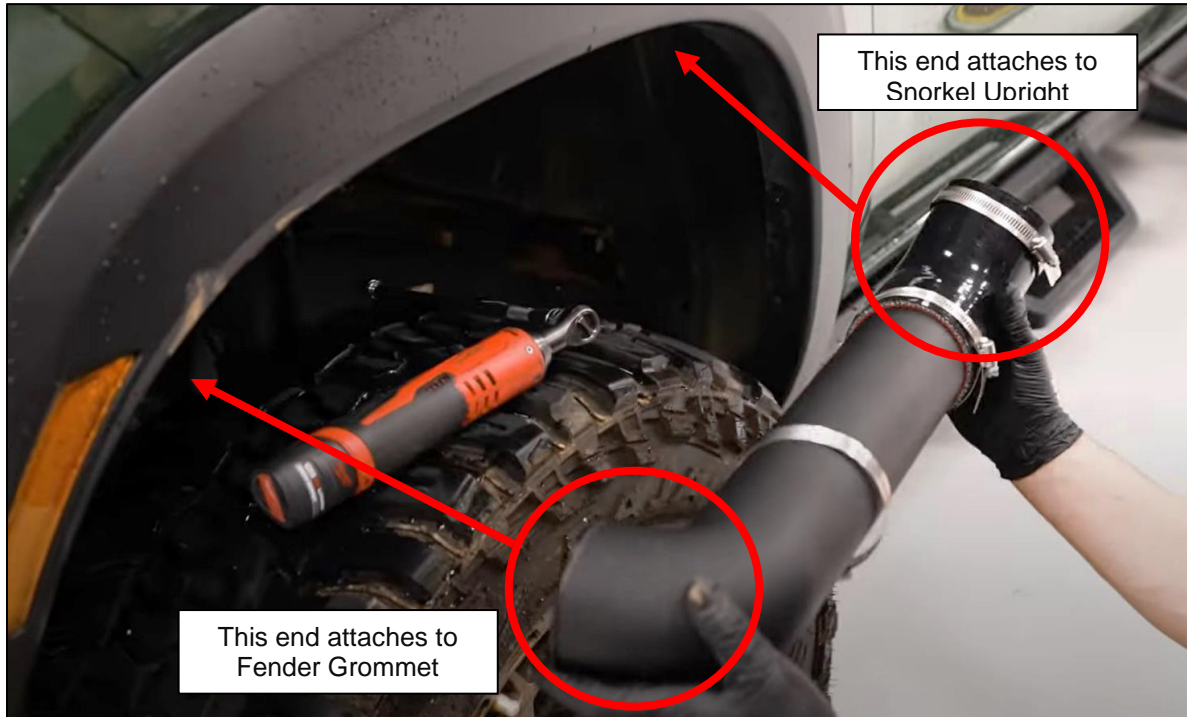


Figure 21

33. Swing the Fender Pipe Assembly up, and connect the Silicone Coupler to the Snorkel Upright. Adjust the Band Clamps so they can be tightened, but DO NOT tighten yet. *Figure 21* above.
34. Adjust the Fender Pipe Assembly accordingly to make sure it sits on the Fender Grommet and Snorkel Upright securely.
35. Adjust and tighten the (3) three Band Clamps on the Fender Pipe Assembly. *Figure 22*.



Figure 22

36. Double check all fasteners and tighten them as needed.
37. Reinstall the Fender Liner with hardware removed in *Step 5*.

38. This step is optional if you want a Weep Hole or Drain Plug on your Z1 Snorkel. Drill a 3/8" Hole in the bottom of the Snorkel. Once drilled, insert the supplied Drain Plug in the new hole, or it can also be left open as a weep hole. If you don't want a Drain Plug, skip to *Step 39*. *Figure 23*.

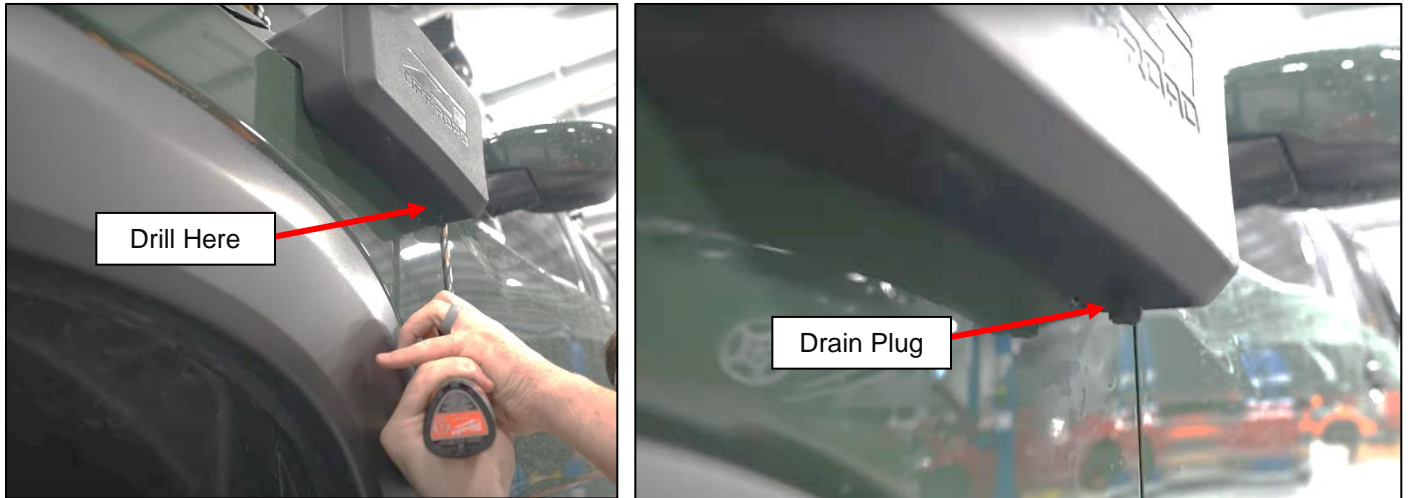


Figure 23

39. Account for and remove tools.

40. Start Truck.

41. Take your vehicle for a test drive.



Installed Z1 Offroad D41 Frontier Snorkel

END

Additional Technical Support:
Contact Z1 Off-Road at info@z1offroad.com
Or call 678-839-8019 between 9am and 6pm ET