

GENUINE PARTS

INSTALLATION INSTRUCTIONS

Door Edge Protector - Clear	
Frontier (Crew Cab & King Cab)	
R: T99D7 9BU0A / T99D7 9BU1A	
KIT CONTENTS:	
Part Description	Service Part Number
	Available as Kit only/Kit PN#
Door Edge Protector - Rear RH (Crew Cab)	T99D7 9BU0A / T99D7 9BU1
Felt Block	
Chizzler	
Installation Instruction Website Address	999V2 AW000
reater alcohol • Clean, lint-free	wiping cloth
ATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NO ew video is available online as additional aid to help with install w.youtube.com/watch?v=pdmj-zPFkvA&feature=youtu.be stallation recommended. Instructions may refer to Service Manu ad this instruction carefully before installing this product for cor D NOT use or install the part in ways other than what is describe ily wash vehicle with soap and water prior to installation.	lation at following web address: ual. rrect installation.
	S: Part Description Door Edge Protector - Front LH (Crew Cab & King Cab) Door Edge Protector - Front RH (Crew Cab & King Cab) Door Edge Protector - Rear LH (Crew Cab) Felt Block Chizzler Installation Instruction Website Address RED: preater alcohol ches) e. Clean, lint-free ches) e. Clean, lint-free stallation recommended. Instructions may refer to Service Mania ad this instruction carefully before installing this product for cor

INSTALLATION PROCEDURE: Fig. 1 Front Door LH Rear Door LH Top of part Top of part bottom of part bottom of part LR = Left Rear LF = Left Front Fig. 2 Fig. 3 top edge of premask to Fig. 4 tangent below radius A side edge of premask to door radius Door Edge Top View Section A-A Liner (frosted) Urethane "A" Surface Premask (blue) ~placement~ tack to tangent of radius

NOTE:

It is highly recommended to watch install video online at following web address. https://www.youtube.com/watch?v=pdmjzPFkvA&feature=youtu.be

1) Review table shown in fig. 1 to identify where each part is to be installed on vehicle.

- 2) Cut out paper templates and use 1" scale to verify size is printed correct.
- 3) With alcohol and clean micro fiber cloth; clean inner and outer door edge surface where film is to be applied.

- 4) Roll down one half of back side of liner (frosted) that will adhere to door surface, exposing 6-8 inches of adhesive.
- Align top edge of premask (blue) to tangent below radius on door and gently tack down exposed adhesive edge of remaining liner to edge of door radius as shown in section A-A.

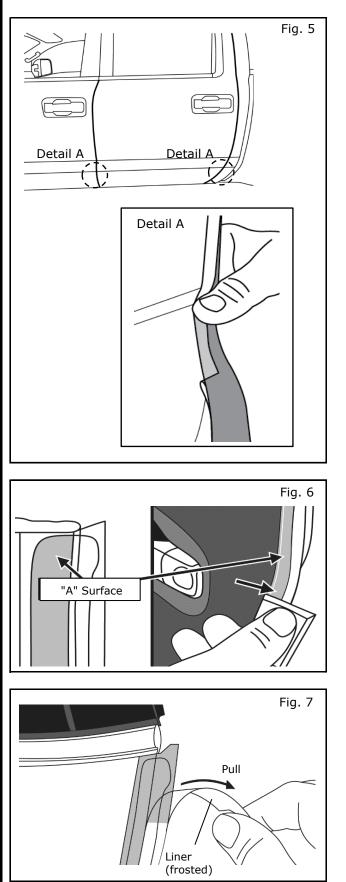
NOTE: Do not touch exposed adhesive.

 Continue moving downward while gently tacking and aligning corner edge of film to radius of door while removing half of liner (frosted) in 6-8 inch increments.

NOTE:

Do not apply firm pressure at this time.

INSTALLATION PROCEDURE:



7) When you reach location near bottom of door where film is split be sure to push premask (blue) into curved surface so door edge guard is set in correct location.

8) Starting from top use felt block (pointed beveled edge) at an angle and apply firm pressure on "A" surface to squeegee bubbles out.

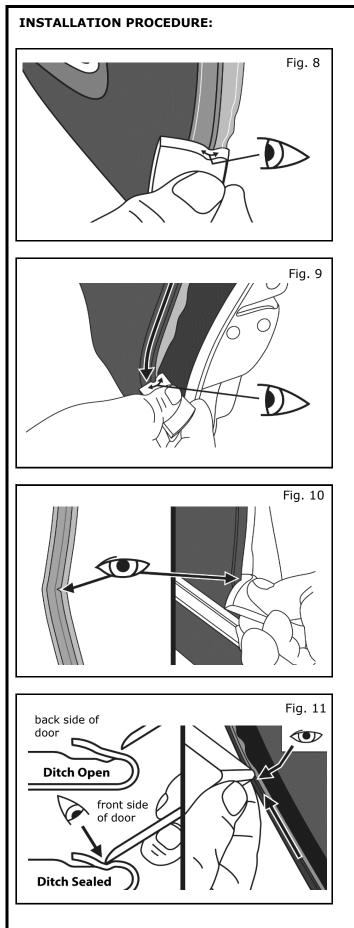
NOTE:

Do not use a shoveled motion.

NOTE:

Do not move on if any air bubbles are present. Gently lift up film and reapply.

9) Starting from top and from back carefully remove other half of remaining liner strip (frosted) and discard.

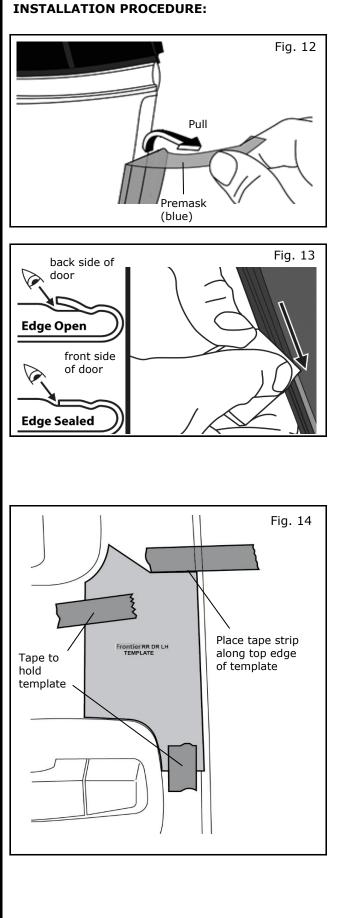


10) Use felt block to squeegee film with firm pressure approximately half way around door edge.

11) Use felt block to squeegee film with firm pressure around remaining radius of door edge.

12) Using felt block complete wrap around "notched" corner features first.

13) Use hard chisler tool and push film into back crease located at back side of door.



14) Carefully remove premask (blue) perpendicular to door edge and discard.

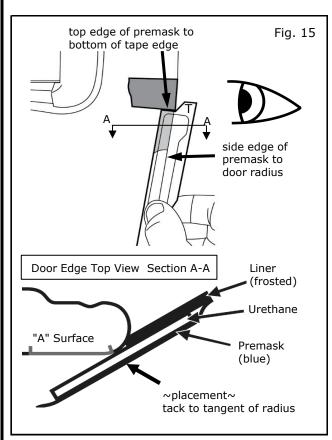
- 15) Repeat step 13 and use hard chisler tool to push film into back crease located at back side of door.
- 16) Use felt block and press smoothly to completely seal remaining film on backside of door edge.

- 17) Proceed to step 18 if vehicle is crew cab. If vehicle is king cab then repeat steps 3-16 for RH side.
- Align rear door template to vehicle edges and tape in marked locations (2) to hold in place. Ref. Fig. 14.
- 19) Place tape at top edge of template. This will mark top of door edge guard for alignment.
- 20) Remove template.

NOTE:

Do not discard. Template to be used for RH side.

INSTALLATION PROCEDURE:



- 21) Roll down back side of liner exposing 6-8 inches of adhesive.
- 22) Align top edge of door edge guard below tape and side edge of remaining liner to edge of door as shown in section A-A.
- 23) Repeat steps 6 16.

24) Repeat for RH front door steps 3-16 and for RH rear door steps 18-23.

