




GENUINE PARTS

INSTALLATION INSTRUCTIONS


DESCRIPTION:	PRO-4X Hood Graphic
APPLICATION:	Frontier
PART NUMBER:	T99D1 9BU0B

KIT CONTENTS:


Item	Qty.	Part Description	Service Part Number
A	1	PRO-4X Hood Graphic	T99D1 9BU0B



A



B

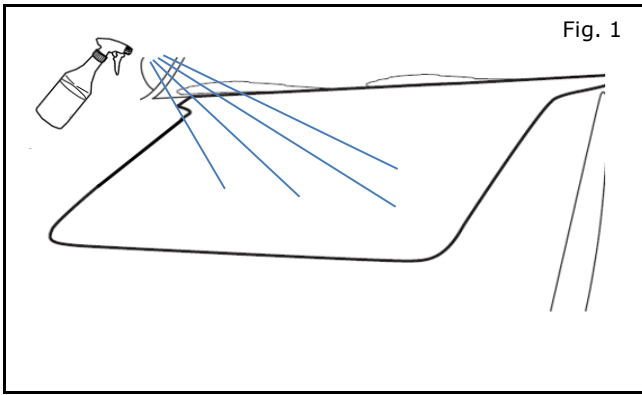


C

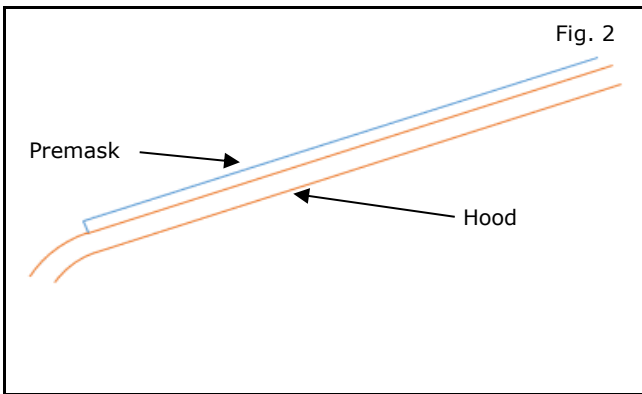
- TOOLS REQUIRED:**
- 90% Isopropyl Alcohol
 - Baby Shampoo
 - 32 Ounce Spray Bottle
 - Water
 - Soft Lint Free Micro fiber Cloth
 - Squeegee

- PRE-INSTALLATION NOTES AND CAUTIONS:**
- **Dealer Installation Recommended.** Installation requires an experienced graphics installer.
 - This product should be install with the proper installation tools.
 - After opening the kit, check all parts.
 - Install this kit while observing all warnings and precautions stated in these instructions.
 - VERY IMPORTANT: Begin with a thoroughly washed clean vehicle.
 - Install in a non-dusty environment.
 - Use tabs when handling film so no finger prints are left on adhesive.
 - Vehicle body surface and graphics must be at a minimum of 70°F for proper installation, With clean lint-free cloth, wipe the paint surface with isopropyl alcohol (safe on paint) just prior to the application of the graphics. Wipe with a dry, lint-free cloth. Change cloths frequently to eliminate build up of contaminants.
 - Position the graphic in the correct vehicle location. Do not smooth it down with your hands! Thoroughly squeegee the entire surface of the graphic with firm, overlapping squeegee strokes.
 - **Application Solution:** Fill a 32 ounce spray bottle with water and add 1.5ml of baby shampoo. Do not use isopropyl alcohol to apply graphics.
 - If the graphic tends to lift off of the vehicle while premask is being removed, the cause is:
 - 1) Too much detergent in the spray bottle. (Rinse it out and use less detergent.)
 - 2) Not enough pressure on the film surface from the squeegee. Increase the pressure and ensure overlapping squeegee strokes.
 - Avoid washing vehicle for 3 days.

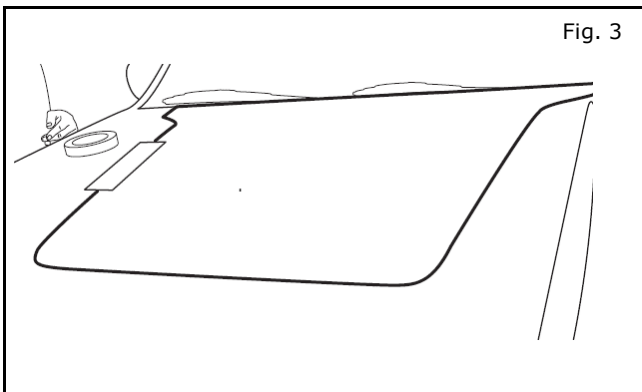
INSTALLATION PROCEDURE:



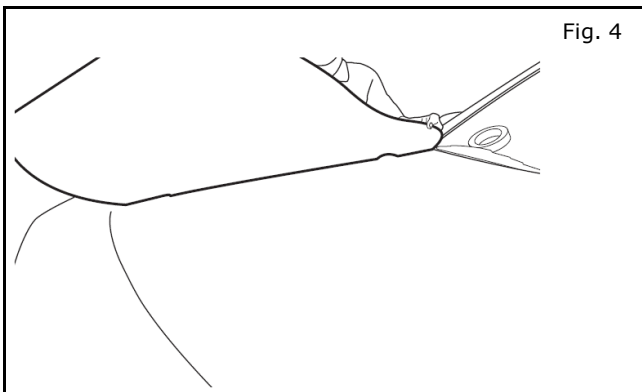
- 1) Using a clean lint free micro fiber cloth clean surface of hood with 90% or greater isopropyl alcohol. Allow area to dry completely (Fig 1.)



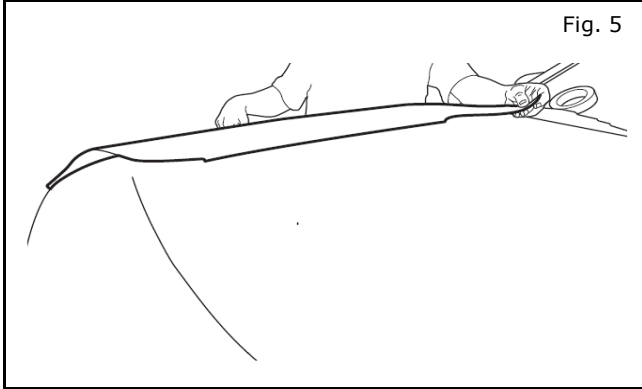
- 2) Position the dry hood graphic on the hood, centering the graphic on the pronounced feature of the hood. The edge of the premask will align with the tangent of the sheetmetal feature (Fig 2).



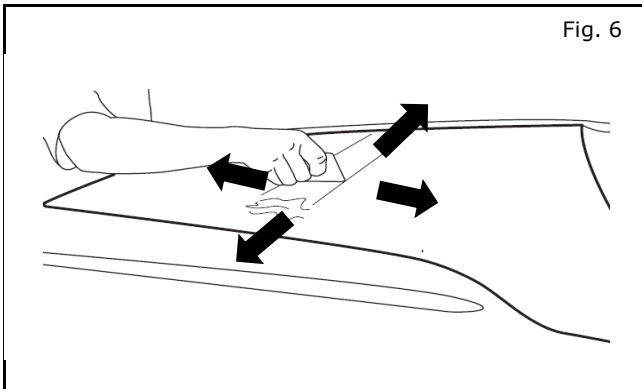
- 3) Tape one edge of the part to secure the part positioning and create a "hinge" (Fig 3 and Fig 4).



INSTALLATION PROCEDURE:

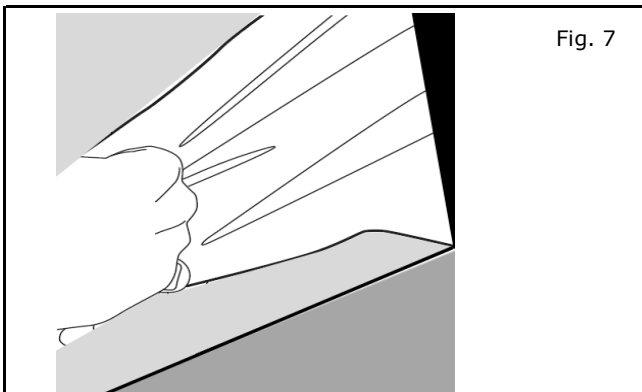


- 4) Lay the part completely over and carefully remove the adhesive liner (Fig 5.) Spray both the part and the hood with the application solution.



- 5) Lay the part back on the hood in its original position, as indicated by the hinge tape. Ensure the graphic is still centered on the feature. Spray top of premask with installation fluid to aid in smooth squeegeeing. Beginning at the center of the graphic, use squeegee to wet out graphic, working from the center out: first in a cross car direction, then in a fore-aft direction (Fig 6).

- 6) As you use squeegee, apply firm pressure and overlap strokes to help eliminate bubbles.



- 7) Carefully remove pre-mask from graphic (Fig 7).

NOTE:

Inspect for bubbles. If a bubble with application solution is located, re-squeegee using a firm, fast stroke. If the bubble persists, use a 3M air release tool to puncture the base of the bubble.