



GENUINE PARTS

INSTALLATION INSTRUCTIONS

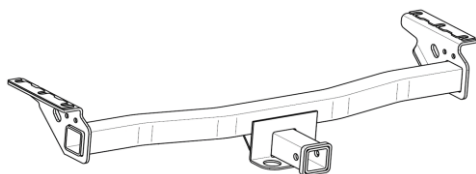
DESCRIPTION: Tow Hitch Receiver

APPLICATION: Frontier

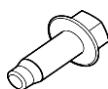
PART NUMBER: T99T5 9BU0B

KIT CONTENTS:

Item	Qty.	Part Description	Service Part Number
A	1	Tow Hitch Receiver	T99T5 9BU00
B	10	M12 X 1.25MM X 35MM HEX BOLT	081B7 2352A
C	4	M12 HEX NUT W/FLANGE	
D	2	Bracket - Side	
E	1	Hitch Cap	999T5 KN000S2
F	1	Installation Instruction Replacement Template	999V2 AW000



A



B



C



D



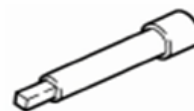
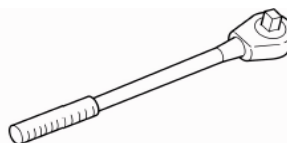
E



F

TOOLS REQUIRED:

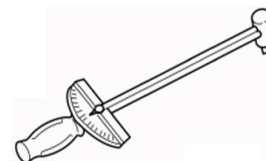
- Safety Glasses
- Socket Wrench
- 9" Socket Extension
- 17mm Socket
- 17mm Wrench
- Torque Wrench



17 mm



17mm



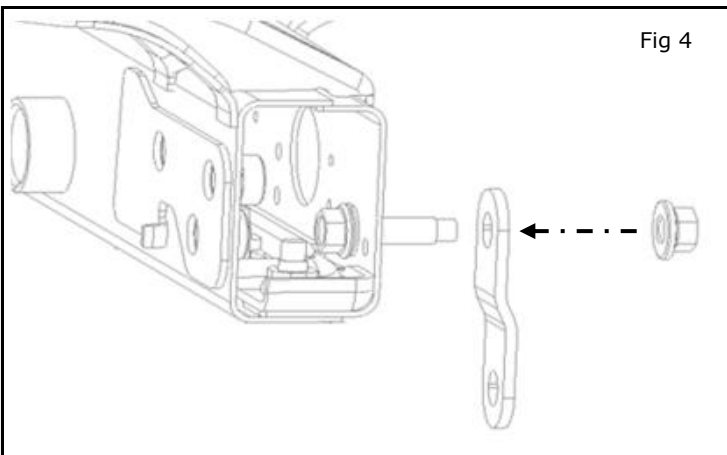
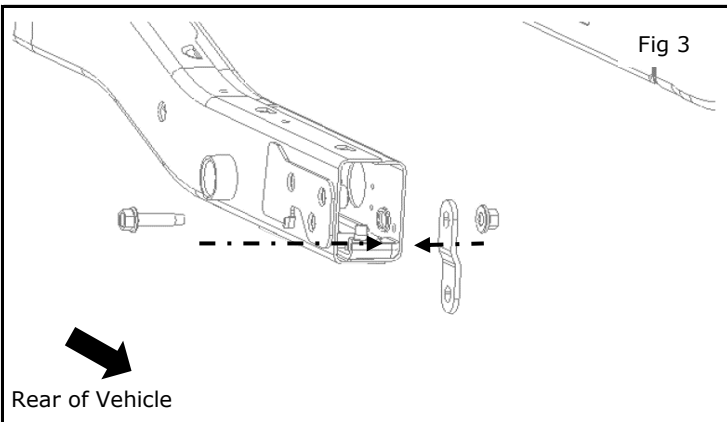
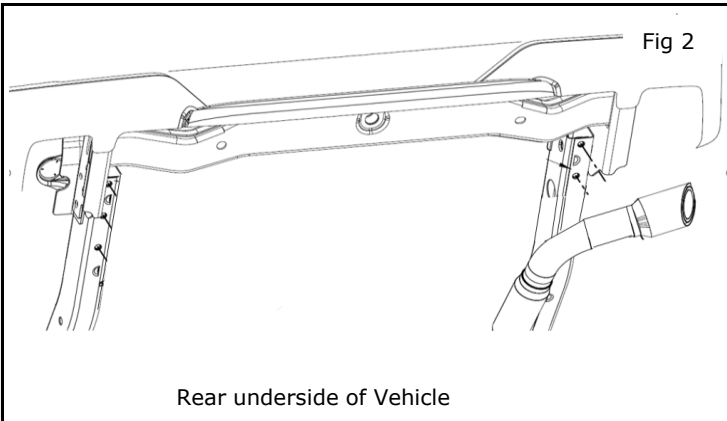
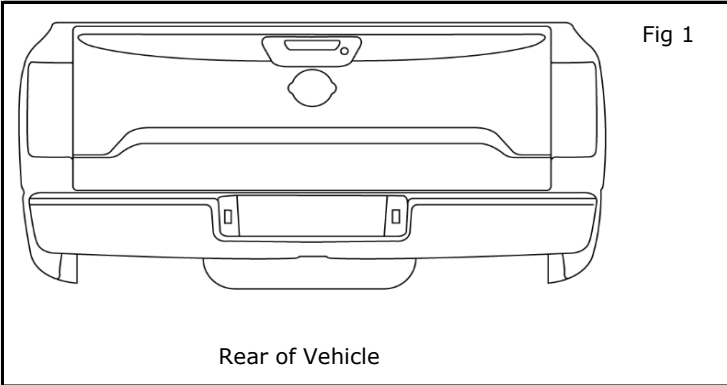
PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

- Dealer Installation Recommended.

⚠ WARNING

- See owners manual for vehicle towing rating.
- Be careful of sharp edges and hanging components when under vehicle.
- Bolts must be tightened according to the specified torque values.
- Ensure kit components are properly stowed when not in use. Improperly stowed components could become a projectile and result in serious personal injury during a collision or sudden stop.

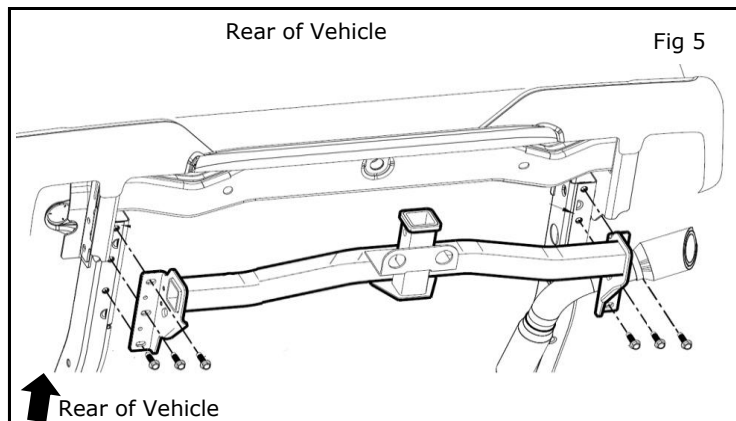
INSTALLATION PROCEDURE:



- 1) Raise and secure vehicle on lift.

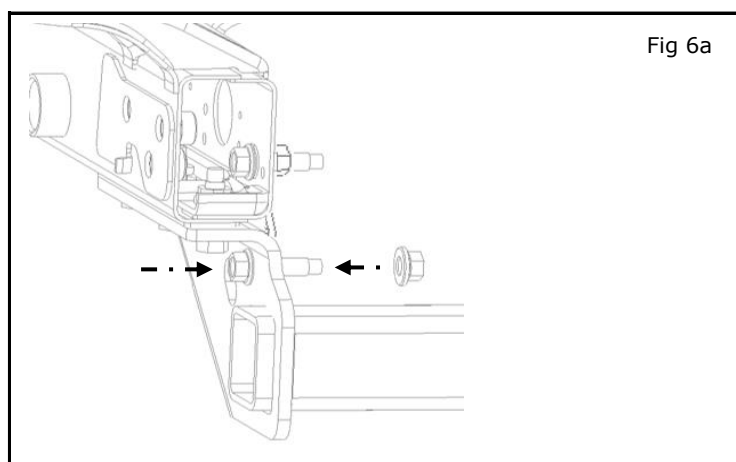
- 2) Install Side Brackets: Loose install 2 M12 bolts, 2 M12 nuts and 2 side brackets. Insert one M12 bolt through slot in frame. Bolt to be installed from inside of frame. See figure 3 and 4.

INSTALLATION PROCEDURE:



- 3) Install Tow Hitch Receiver: Carefully raise hitch receiver into position. Loose install 6 M12X35mm bolts(3lh/3rh). See Figure 2.

NOTE: This step requires two people.



- 4) Loose install 2 M12 bolts(1lh/1rh), 2 M12 nuts(1lh/1rh) into side bracket. See figures 6a and 6b.

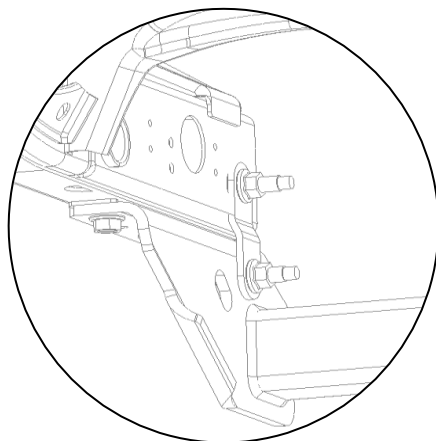
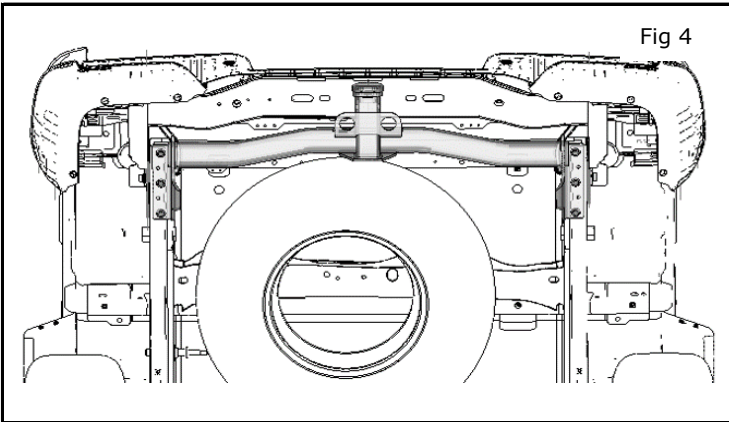
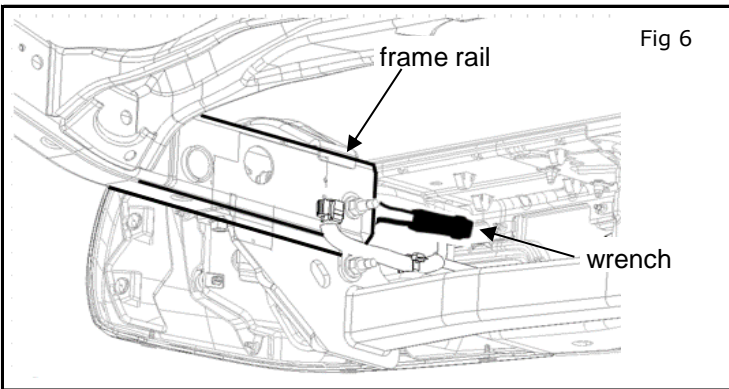
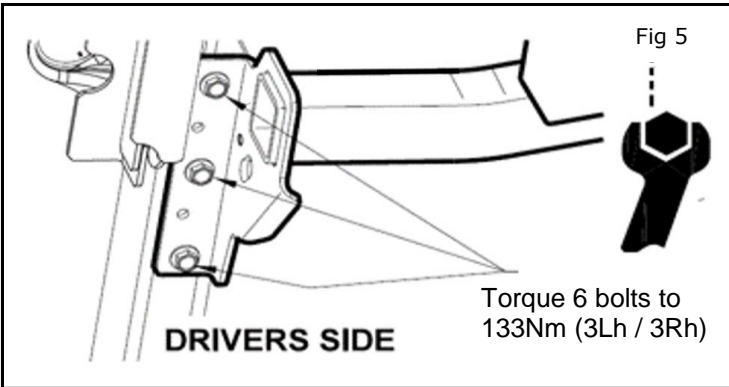


Fig 6b

INSTALLATION PROCEDURE:



- 5) Tighten Fasteners: Torque all 6 M12X35mm bolts to 133Nm. See Figure 4 and Figure 5.



- 6) Tighten Fasteners: Insert 17mm wrench into end of frame rail to hold M12 bolt. See figure 6. Using Torque wrench with 17mm socket, torque 2 upper fasteners to 133Nm. See Figure 6 and Figure 7. Then torque 2 bottom fasteners.

