

GENUINE PARTS

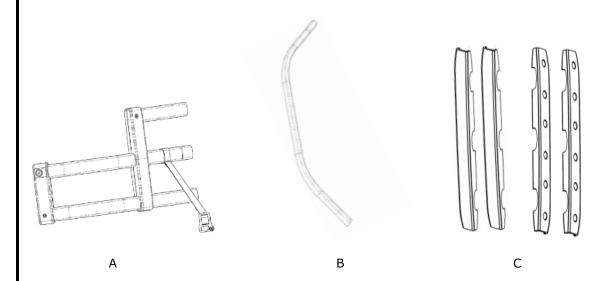
INSTALLATION INSTRUCTIONS

DESCRIPTION: Bed Extender - Sliding

APPLICATION: Frontier w/utili-track
PART NUMBER(S) T99T7 9BU1A

REQUIRED FOR INSTALLATION:

KIT CONTENTS:

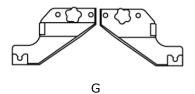






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PART NUMBER(S) **REQUIRED FOR**

T99T7 9BU1A

INSTALLATION: **KIT CONTENTS:**

Item	Qty.	Part Description	Service Part Number
Α	2	Pivot Section Assembly	
В	3	Center Tube	
С	4	Bumper Upright Outer/Inner	
D	12	PT Screw	Available as kit only/ Kit PN# T99T7 9BU1A
Е	4	Bumper	
F	4	Blint Rivet	
G	2	Sliding Bracket Assembly	
Н	1	Installation Instruction Replacement Templaet	

TOOLS REQUIRED:

- Socket Wrench
- 12mm Socket
- 12mm Wrench

- Torque Wrench
- Safety Glasses
- T-25 Torx Wrench

- 10mm Socket
- 1/4" Drill Bit
- Rivet Gun

INSTALLATION CAUTIONS:



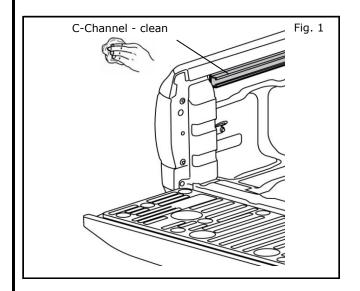
A CAUTION

- Dealer installation recommended.
- Study illustrations and read the instructions carefully before attempting assembly.
- During the assembly and installation process, be careful not to scratch surface.
- Keep installation instructions in glove compartment for future reference.
- Bolt-On Bracket and Sliding Bracket Assembly set does not work simultaneously.

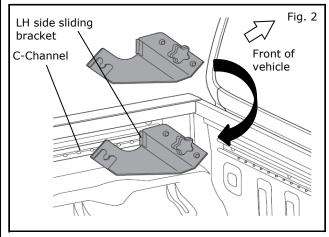


- Maximum load on open tailgate is 91Kg (200lbs).
- Do not use bed extender or tailgate to secure cargo.
- Bolts must be tightened according to the specified torque values.

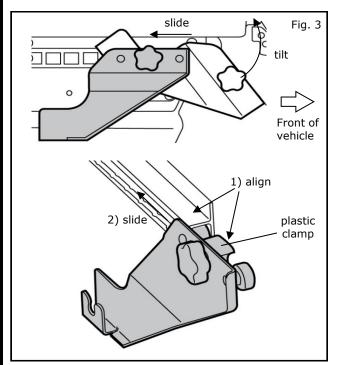
INSTALLATION PROCEDURE:



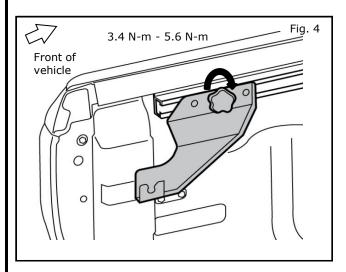
1) Wipe away any dirt or debris from inside surfaces of Utility-Track C-Channels



2) From front end of c-channel, insert bracket rear roller first by tilting bracket.

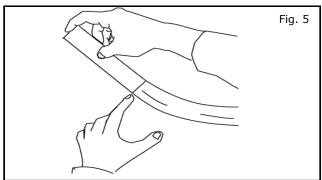


- 3) As soon as rear roller slides into c-channel, tilt bracket back up and insert plastic clamp and front roller.
- 4) To insert plastic clamp loosen rubber-coated knob if not already loose and align long edge of plastic clamp into c-channel.

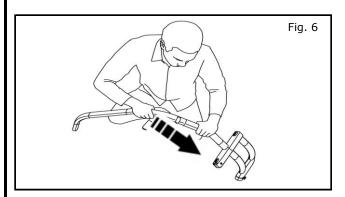


5) Slide bracket assembly in c-channel towards rear of vehicle and tighten knob by turning clock-wise until it bottoms against c-channel. Tightening knobs should be torqued to range of 3.4 N-m (30 in-lbs.) to 5.6 N-m (50 in-lbs.)

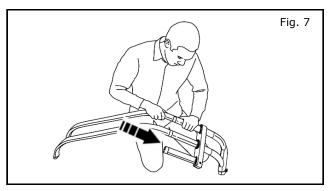
NOTE: Make sure the left and the right Sliding Bracket Assembly are approximately aligned with each other.



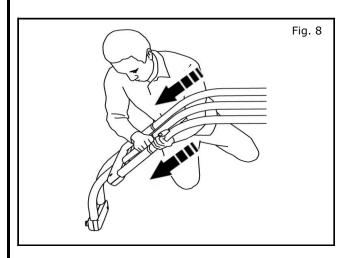
6) Note the unpainted section of the tubes. This will be used as a guide to assemble the tubes together. Figure 1 shows the intersection point of the center tube.



7) Slide the center tube into the center tube of 3-tube assembly (figure 2). Do this for the following tubes shown in figure 3.

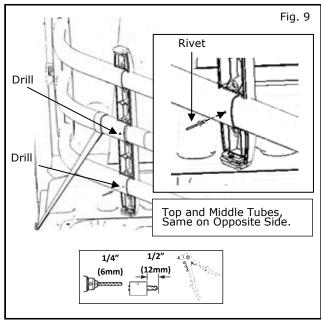


8) Insert the bottom long tube into the bottom tube of the 3-tube assembly as shown in figure 3 and 4. Repeat for the other side.

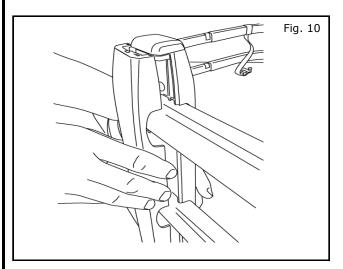


9) To keep tube overlap constant, adjust each tube equal on all sides. (figure 4)

NOTE: The inside of the upright is stepped to fit correctly around the small and large diameter tubes. (figure 5)

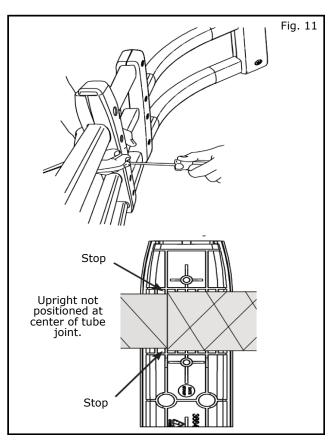


10) Use a 1/4" drill bit to drill a Hole into middle and bottom center tubes to allow for pivot tube and center tube to be riveted together. (This is shown in figure 5)

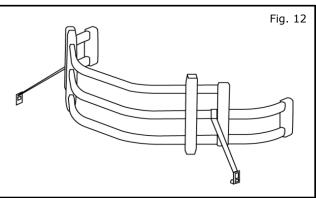


11) Attach plastic upright around the tube juncture (like a sandwich), placing a rubber bumper into the two ends of the upright. (figure 10)

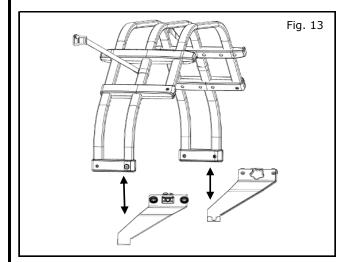
NOTE: Upright is not to be positioned in center of tube joint to allow for maximum fitment.



12) Tighten screws using a T-25 Torx driver, starting in the middle of each upright, then working out toward the ends of the upright to evenly tighten. Refer to figure 7.

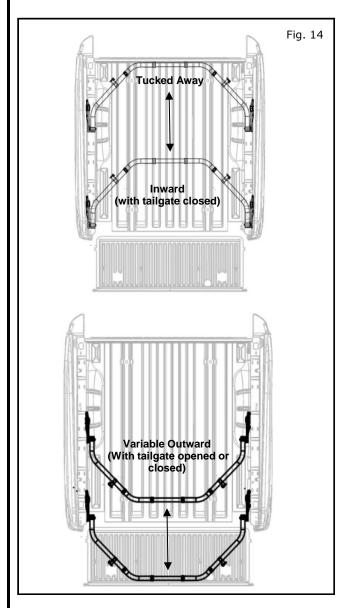


13) Assembly complete.

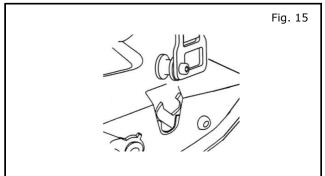


14) Lower the Bed Extender into the brackets by holding it in the vertical position. Also, have the Bed Extender in vertical position to remove from the brackets.

NOTE: It is normal for the Extender to have some resistance when its first rotated in the brackets



- 15) Three positions available for the Utility-Track Sliding Bed Extender
 - Extender tucked away.
 - Extender inward and tailgate closed.
 - Extender outward and variable depth.
- 16) To re-position the Bed Extender along the c-channel, first remove the Bed Extender from the sliding brackets, approximately align and tighten (see step 5 on page 3 for tightening instruction) the sliding bracket assemblies, and then lower the Bed Extender back into the sliding brackets.



17) When the Bed Extender is at the further rear position, push down on the buckle to insert into tailgate latch. Tighten straps. To release, pull tailgate handle.

NOTE: Ensure that buckles are properly inserted into latches by pulling on the straps after both buckles have been inserted.