



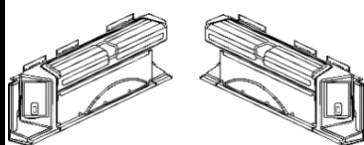
GENUINE PARTS

INSTALLATION INSTRUCTIONS

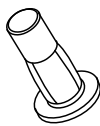
DESCRIPTION: Titan Box
APPLICATION: Titan
PART NUMBER: 999T1 W37XX

KIT CONTENTS:

Item	Qty.	Part Description
A	1	Bin Assembly (1LH +1RH)
B	4	M8 Rivnut
C	4	M8 Washer
D	4	M8 Spacer
E	4	M8 X 33 Shldr Bolt
F	4	M6 Rivnut
G	4	M6 Washer
H	4	M6 X 25 Shldr Bolt
I	1	Installation Instruction Replacement Template



A



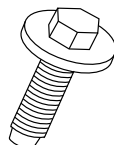
B



C



D



E



F



G



H



I

TOOLS REQUIRED:

- Driver Nut with Variable Torque Setting
- Rivnut Installation Tool
- 10MM Socket
- T30 Torx Driver
- Extension 6"

PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

- Dealer Installation Recommended. Instructions may refer to Service Manual.

WARNING

- Static electricity can cause an explosion of flammable liquid vapor or gas in any vehicle or trailer. Do not use bedliner or tailgate cover as a surface for filling a container with flammable liquid.

CAUTION

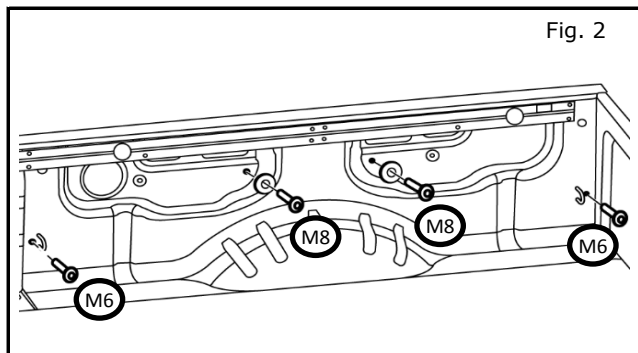
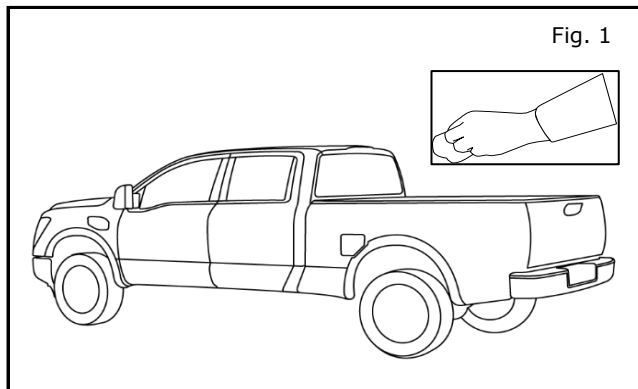
- Installation of the bedliner requires two people. Do not attempt to install the bedliner by yourself.
- For proper installation, the sheet metal truck box and bedliner must be at room temperature (65-80 F) at the time of installation.

⚠ CAUTION

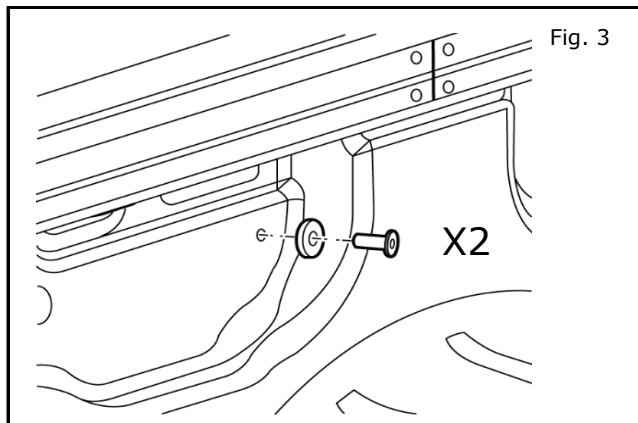
- Read entire installation procedure prior to installing new bedliner in order to become familiar with process.

Driver side shown. Repeat steps 3 through 8 for passenger side installation.

- 1) Apply parking brake.
- 2) Before installing dual wall bedliner, thoroughly clean bed. (Figure 1).



- 3) Install M8 and M6 rivnuts as follows:
 - a) Install M8 rivnuts and washers in locations shown in Figure 2. Using Rivnut installation tool install M8 rivnut with washer under head (Figure 3).
 - b) Install M6 rivnuts in locations shown in Figure 2 using installation tool. Washers are not required for M6 rivnut installation.



INSTALLATION PROCEDURE:

(continue)

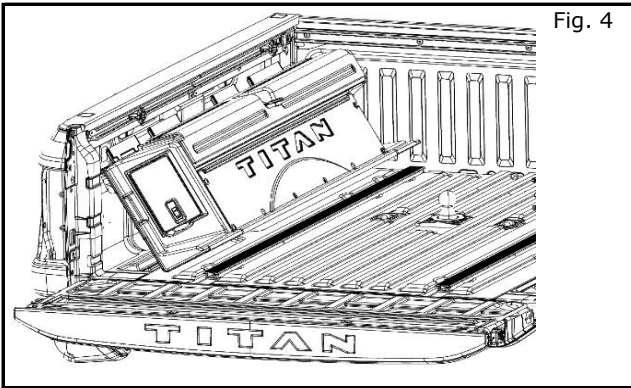


Fig. 4

- 4) Position bin assembly near sidewall of truck box (Figure 4). Angle top of bin assembly and slide in so upper tabs are positioned behind Utili-trac rail.

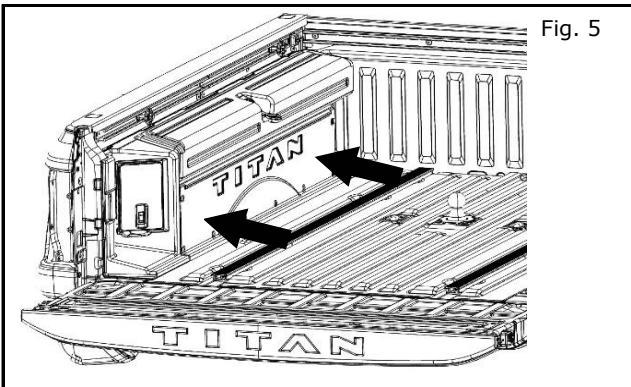


Fig. 5

- 5) Push bin assembly tight to side of wall of truck box and align fastener holes with M8 and M6 rivnuts. Ensure fixed tie down loops slide through assembly cutouts. (Figure 5).

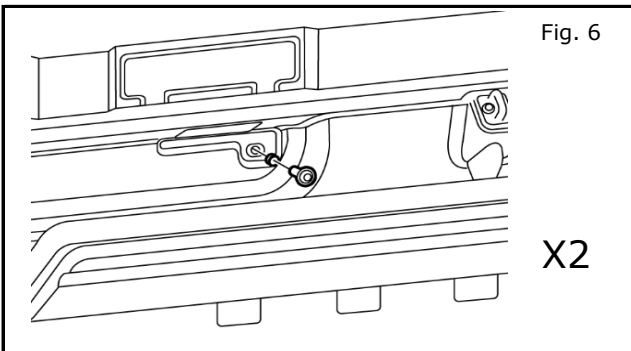


Fig. 6

- 6) Open bin assembly lid and install M8 spacer and M8X33 bolt. Install in (2) locations (Figure 6). Tighten screws to 10Nm.

X2

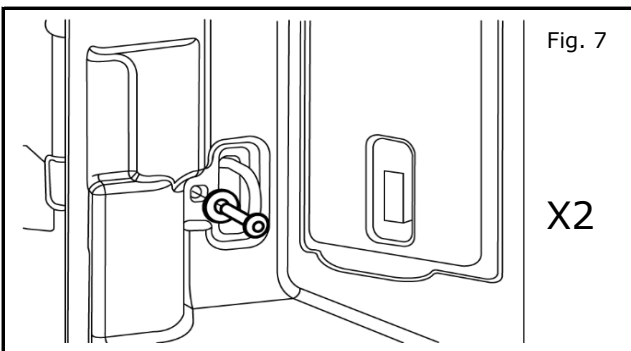
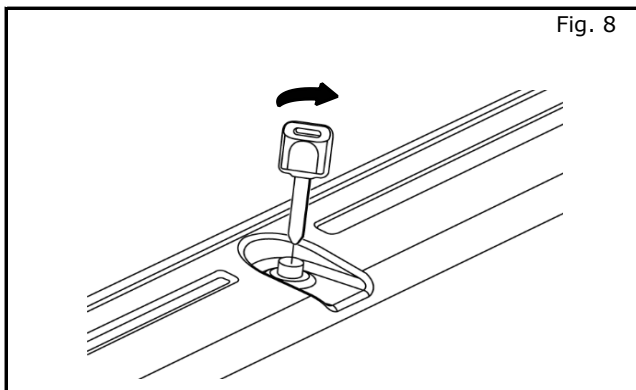


Fig. 7

- 7) At front and rear tie down holes, install M6 x 25 shldr bolt and washer (2) locations. Tighten bolts to 5Nm. (Figure 7)

X2

INSTALLATION PROCEDURE: (continue)



- 8) Code Ignition key to bin lock.
 - a) Insert Ignition key into bin lock.
 - b) Turn key clockwise to code key.
 - c) Repeat for opposite side.

NOTE: Key may need to be wiggled back and forth during coding process.